

1
2
3
4
5
6 **COMMODITY SPECIFIC FOOD SAFETY GUIDELINES FOR THE**
7 **PRODUCTION AND HARVEST OF LETTUCE AND LEAFY GREENS**
8 **VERSION 5 - ARIZONA**
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36

37 **AUGUST 1, 2011**
38

39 Authors Note: This document reflects Commodity Specific Food Safety Guidelines for the
40 Production and Harvest of Leafy Greens for Arizona. It is based on the Commodity
41 Specific Food Safety Guidelines for the Production and Harvest of Leafy Greens
42 accepted for use by the California Leafy Greens Handler Marketing Agreement and
43 contains minor, non-substantive modifications recommended by the Arizona Leafy
44 Greens Marketing Committee. Arizona law supersedes any requirements in this
45 document that may be in conflict.

46 **TABLE OF CONTENTS**

47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65
66
67
68
69
70
71
72
73
74
75
76
77
78
79
80
81
82
83
84
85
86
87
88
89
90

Glossary 3
Acronyms and Abbreviations 7
List of Appendices 8
Introduction..... 9
Scope..... 10
1. Purpose..... 12
2. Issue: General Requirements 12
3. Issue: Environmental Assessments 12
4. Issue: Water 13
5. Issue: Water Usage to Prevent Product Dehydration..... 15
6. Issue: Soil Amendments 23
7. Issue: Nonsynthetic Crop Treatments..... 32
8. Issue: Harvest Equipment 36
9. Issue: Harvest Personnel - Direct Contact with Soil during Harvest..... 38
10. Issue: Field Personnel - Transfer of Human Pathogens by Field Workers..... 38
11. Issue: Equipment Facilitated Cross Contamination..... 39
12. Issue: Flooding 40
13. Issue: Production Locations - Climatic Conditions and Environment..... 44
14. Issue: Production Locations - Encroachment by Animals and Urban Settings 44
15. Detailed Background Guidance Information 53

91 GLOSSARY

Aerosolized	The dispersion or discharge of a substance under pressure that generates a suspension of fine particles in air or other gas.
animal by-product	Most parts of an animal that do not include muscle meat including organ meat, nervous tissue, cartilage, bone, blood and excrement.
animals of significant risk	Animals that have been determined by the Centers for Disease Control to have a higher risk of carrying E. coli O157:H7. These animals are cattle, sheep, goats, pigs (domestic and wild), and deer.
adenosine tri-phosphate (ATP)	A high energy phosphate molecule required to provide energy for cellular function.
ATP test methods	Exploits knowledge of the concentration of ATP as related to viable biomass or metabolic activity; provides an estimate of cleanliness.
Biofertilizers	Fertilizer materials/products that contain microorganisms such as bacteria, fungi, and cyanobacteria that shall promote soil biological activities.
Biosolids	Solid, semisolid, or liquid residues generated during primary, secondary, or advanced treatment of domestic sanitary sewage through one or more controlled processes.
colony forming units (CFU)	Viable micro-organisms (bacteria, yeasts & mold) either consisting of single cells or groups of cells, capable of growth under the prescribed conditions (medium, atmosphere, time and temperature) to develop into visible colonies (colony forming units) which are counted.
Concentrated Animal Feeding Operation (CAFO)	A lot or facility where animals have been, are or will be stabled or confined and fed or maintained for a total of 45 days or more in any 12 month period and crops, vegetation forage growth, or post-harvest residues are not sustained in the normal growing season over any portion of the lot or facility. In addition, there must be more than 1,000 'animal units' (as defined in 40 CFR 122.23) confined at the facility; or more than 300 animal units confined at the facility if either one of the following conditions are met: pollutants are discharged into navigable waters through a man-made ditch, flushing system or other similar man-made device; or pollutants are discharged directly into waters of the United States which originate outside of and pass over, across, or through the facility or otherwise come into direct contact with the animals confined in the operation.

92

coliforms	Gram-negative, non-sporeforming, rod-shaped bacteria that ferment lactose to gas. They are frequently used as indicators of process control, but exist broadly in nature.
Co-management	An approach to conserving soil, water, air, wildlife, and other natural resources while simultaneously minimizing

	microbiological hazards associated with food production.
cross contamination	The transfer of microorganisms, such as bacteria and viruses, from one place to another.
E. coli	<i>Escherichia coli</i> is a common bacteria that lives in the lower intestines of animals (including humans) and is generally not harmful. It is frequently used as an indicator of fecal contamination, but can be found in nature from non-fecal sources.
fecal coliforms	Coliform bacteria that grow at elevated temperatures and may or may not be of fecal origin. Useful to monitor effectiveness of composting processes. Also called “thermotolerant coliforms.”
Flooding	The flowing or overflowing of a field with water outside a producer’s control that is reasonably likely to contain microorganisms of significant public health concern and is reasonably likely to cause adulteration of edible portions of fresh produce in that field.
food contact surface	A surface of equipment or a utensil with which food normally comes into contact, or from which food may drain, drip or splash into a food or onto a surface normally in contact with food.
food safety assessment	A standardized procedure that predicts the likelihood of harm resulting from exposure to chemical, microbial and physical agents in the diet.
food safety professional	Person entrusted with management level responsibility for conducting food safety assessments before food reaches consumers; requires formal training in scientific principles and a solid understanding of the principles of food safety as applied to agricultural production.
geometric mean	Mathematical def.: the n-th root of the product of n numbers, or: Geometric Mean = n-th root of $(X_1)(X_2)...(X_n)$, where X_1 , X_2 , etc. represent the individual data points, and n is the total number of data points used in the calculation. Practical def.: the average of the logarithmic values of a data set, converted back to a base 10 number.
green waste	"Green Waste" means any plant material that is separated at the point of generation, contains no greater than 1.0 percent of physical contaminants by weight, and meets the requirements of section 17868.5. Green material includes, but is not limited to, yard trimmings ("Yard Trimmings" means any wastes generated from the maintenance or alteration of public, commercial or residential landscapes including, but not limited to, yard clippings, leaves, tree trimmings, prunings, brush, and weeds), untreated wood wastes, natural fiber products, and construction and demolition wood waste. Green material does not include food material, biosolids, mixed solid waste, material processed from commingled collection, wood containing lead-based paint or wood preservative, mixed construction or mixed demolition debris. "Separated At The

	Point of Generation" includes material separated from the solid waste stream by the generator of that material. It may also include material from a centralized facility as long as that material was kept separate from the waste stream prior to receipt by that facility and the material was not commingled with other materials during handling. ¹
Hobby Farm	A small farm, or rural residence with 25 or fewer animals per acre that is operated without expectation of being the primary source of income.
Hydroponic	The growing of plants in nutrient solutions with or without an inert medium (as soil) to provide mechanical support.
Indicator microorganisms	An organism that when present suggests the possibility of contamination or under processing.
leafy greens	Iceberg lettuce, romaine lettuce, green leaf lettuce, red leaf lettuce, butter lettuce, baby leaf lettuce (i.e., immature lettuce or leafy greens), escarole, endive, spring mix, spinach, cabbage (green, red and savoy), kale, arugula and chard.
Monthly	Because irrigation schedules and delivery of water is not always in a growers control "monthly" for purposes of water sampling means within 35 days of the previous sample.
most probable number (MPN)	Estimated values that are statistical in nature; a method for enumeration of microbes in a sample, particularly when present in small numbers.
nonsynthetic crop treatments	Any crop input that contains animal manure, an animal product, and/or an animal by-product that is reasonably likely to contain human pathogens.
Ready to eat (RTE) food <i>(excerpted from USFDA 2005 Model Food Code)</i>	(1) "Ready-to-eat food" means FOOD that: (a) Is in a form that is edible without additional preparation to achieve FOOD safety, as specified under one of the following: 3-401.11(A) or (B), § 3-401.12, or § 3-402.11, or as specified in 3-401.11(C); or (d) May receive additional preparation for palatability or aesthetic, epicurean, gastronomic, or culinary purposes. (2) "Ready-to-eat food" includes: (b) Raw fruits and vegetables that are washed as specified under § 3-302.15; (c) Fruits and vegetables that are cooked for hot holding, as specified under § 3-401.13; (e) Plant FOOD for which further washing, cooking, or other processing is not required for FOOD safety, and from which rinds, peels, husks, or shells, if naturally present are removed;

¹ CCR Title 1: Natural Resources. Division 7, CIWMB. **Chapter 3.1: Compostable Materials Handling Operations and Facilities Regulatory Requirements.** Article 1: General. Section 17852: Definitions.
<http://www.calrecycle.ca.gov/laws/Regulations/Title14/ch31.htm#Article1>

synthetic crop treatments (chemical fertilizers)	Any crop inputs that may be refined, and/or chemically synthesized and/or transformed through a chemical process (e.g. gypsum, lime, sulfur, potash, ammonium sulfate etc.).
oxidation reduction potential (ORP)	An intrinsic property that indicates the tendency of a chemical species to acquire electrons and so be reduced; the more positive the ORP, the greater the species' affinity for electrons.
parts per million (ppm)	Usually describes the concentration of something in water or soil; one particle of a given substance for every 999,999 other particles.
Pathogen	A disease causing agent such as a virus, parasite, or bacteria.
pooled water	An accumulation of standing water; not free-flowing.
process authority	A regulatory body, person, or organization that has specific responsibility and knowledge regarding a particular process or method; these authorities publish standards, metrics, or guidance for these processes and/or methods.
risk mitigation	actions to reduce the severity/impact of a risk
soil amendment	Elements added to the soil, such as compost, peat moss, or fertilizer, to improve its capacity to support plant life.
ultraviolet index (UV index)	A measure of the solar ultraviolet intensity at the Earth's surface; indicates the day's exposure to ultraviolet rays. The UV index is measured around noon for a one-hour period and rated on a scale of 0-15.
Validated process	A process that has been demonstrated to be effective though a statistically-based study, literature, or regulatory guidance.
water distribution system	Distribution systems -- consisting of pipes, pumps, valves, storage tanks, reservoirs, meters, fittings, and other hydraulic appurtenances -- canals, ditches and rivers -- to carry water from its primary source to a lettuce and leafy green crop.

93

94

95	Acronyms and Abbreviations
96	
97	AFOs: Animal feeding operations
98	AOAC: AOAC International (formerly the Association of Official Analytical Chemists)
99	BAM: Bacteriological Analytical Manual
100	CAFOs: Concentrated animal feeding operations
101	CSG2: <i>Commodity Specific Guidance for Leafy Greens and Lettuce, 2nd Edition</i>
102	CFU: colony forming units
103	cGMP: current good manufacturing practices
104	COA: Certificate of Analysis
105	DL: Detection Limit
106	FDA: Food and Drug Administration
107	GAPS: good agricultural practices
108	GLPs: good laboratory practices
109	HACCP: hazard analysis critical control point
110	MPN: most probable number
111	NGO: nongovernmental organization
112	NRCS: Natural Resources Conservation Service
113	ORP: Oxidation reduction potential
114	PPM: parts per million
115	RTE: ready-to-eat
116	SSOPs: Sanitation Standard Operating Procedures
117	USEPA: United States Environmental Protection Agency
118	UV: ultraviolet
119	WHO: World Health Organization
120	
121	
122	
123	
124	
125	
126	
127	
128	
129	

130 **LIST OF APPENDICES**

- 131 [Appendix A](#): Sanitary Survey [Appendix B](#): Technical Basis Document
132 [Appendix C](#): Crop Sampling Protocol [Appendix Z](#): AZ LGMA Resource Agency Contacts
133 [Appendix D](#): Kinetics of Microbial Inactivation for Alternative Food Processing Technologies
134 [Appendix E](#): Environmental Health Standards for Composting Operations (California Code of
135 Regulations)
136

137 **INTRODUCTION**

138

139 In 1998, the U.S. Food and Drug Administration (FDA) issued its “Guide to Minimize Microbial
140 Food Safety Hazards for Fresh Fruits and Vegetables.” The practices outlined in this and other
141 industry documents are collectively known as Good Agricultural Practices or GAPs. GAPs provide
142 general food safety guidance on critical production steps where food safety might be compromised
143 during the growing, harvesting, transportation, cooling, packing and storage of fresh produce. More
144 specifically, GAP guidance alerts fruit and vegetable producers, shippers, packers and processors to
145 the potential microbiological hazards associated with various aspects of the production chain
146 including: land history, adjacent land use, water quality, worker hygiene, pesticide and fertilizer use,
147 equipment sanitation and product transportation. The vast majority of the lettuce/leafy greens
148 industry has adopted GAPs as part of normal production operations. Indeed the majority of
149 lettuce/leafy greens producers undergo either internal or external third-party GAP audits on a regular
150 basis to monitor and verify adherence to their GAPs programs. These audit results are often shared
151 with customers as verification of the producer’s commitment to food safety and GAPs.

152

153 While the produce industry has an admirable record of providing the general public with safe,
154 nutritious fruits and vegetables, it remains committed to continuous improvement with regard to food
155 safety. In 2004, the FDA published a food safety action plan that specifically requested produce
156 industry leadership in developing the next generation of food safety guidance for fruit and vegetable
157 production. These new commodity-specific guidelines focus on providing guidance that enhances the
158 safe growing, processing, distribution and handling of commodities from the field to the end user.
159 The 1st Edition of these new voluntary guidelines were published by the industry in April 2006.

160 In response to continued concerns regarding the microbial safety of fresh produce, this edition of the
161 guidelines (which focuses solely on production and harvest practices) was prepared to provide more
162 specific and quantitative measures of identified best practices. A key focus of this revision was to
163 identify, where possible and practical, metrics and measures that could be used to assist the industry
164 with compliance with the guidelines. In preparing this document, metrics were researched for three
165 primary areas: water quality, soil amendments, and environmental assessments/conditions. A three-
166 tier approach was used to identify these metrics in as rigorous a manner as possible:

167

168

1. A comprehensive literature review was conducted to determine if there was a scientifically
valid basis for establishing a metric for the identified risk factor or best practice.
2. If the literature research did not identify scientific studies that could support an appropriate
metric, standards or metrics from authoritative or regulatory bodies were used to establish a
metric.
3. If neither scientific studies nor authoritative bodies had allowed for suitable metrics,
consensus among industry representatives and/or other stakeholders was sought to establish
metrics.

172

173

174

175 In the last 10 years, the focus of food safety efforts has been on the farm, initial cooling and
176 distribution points, and value-added processing operations. Fruit and vegetable processing operations
177 have developed sophisticated food safety programs largely centered on current Good Manufacturing
178 Practices (cGMPs) and the principles of Hazard Analysis Critical Control Point (HACCP) programs.
179 As we develop a greater understanding of food safety issues relative to the full spectrum of supply and
180 distribution channels for fruits and vegetables, it has become clear that the next generation of food
181 safety guidance needs to encompass the entire supply chain.

182 In addition to this document, several supplemental documents have been prepared to explain the
183 rationale for the metrics and assist the producer with activities in the field. These documents include a
184 “Technical Basis Document” that describes in detail and with appropriate citations the bases for the
185 changes made in this edition of this document, a Sanitary Survey document that describes the
186 processes for assessing the integrity and remediation of water systems, and an example product testing
187 plan. All of these items can be found as Appendices to this document.

188 **SCOPE**

189 The scope of this document pertains only to fresh and fresh-cut lettuce and leafy greens products. It
190 does not include products commingled with non-produce ingredients (e.g. salad kits which may
191 contain meat, cheese, and/or dressings). Examples of “lettuce/leafy greens” include iceberg lettuce,
192 romaine lettuce, green leaf lettuce, red leaf lettuce, butter lettuce, baby leaf lettuce (i.e., immature
193 lettuce or leafy greens), escarole, endive, spring mix, cabbage (green, red and savoy), kale, arugula,
194 chard and spinach. These crops are typically considered lettuce and leafy greens by FDA but may not
195 be similarly defined by other state or federal regulatory bodies. This document is also limited to
196 offering food safety guidance for crops grown under outdoor field growing practices and may not
197 address food safety issues related to hydroponic and/or soil-less media production techniques for
198 lettuce/leafy greens.

199 Lettuce/leafy greens may be harvested mechanically or by hand and are almost always consumed
200 uncooked or raw. Because lettuce/leafy greens may be hand-harvested and hand-sorted for quality,
201 there are numerous “touch points” early in the supply chain and a similar number of “touch points”
202 later in the supply chain as the products are used in foodservice or retail operations. Each of these
203 “touch points” represents a potential opportunity for cross-contamination. For purposes of this
204 document, a “touch point” is any occasion when the food is handled by a worker or contacts an
205 equipment food contact surface.

206
207 Lettuce/leafy greens present multiple opportunities to employ food safety risk management practices
208 to enhance the safety of lettuce/leafy greens. In the production and harvest of lettuce and leafy greens
209 as raw agricultural commodities, GAPs are commonly employed in order to produce the safest
210 products possible. In a processing operation, the basic principles of cGMPs, HACCP, sanitation and
211 documented operating procedures are commonly employed in order to produce the safest products
212 possible. Lettuce/leafy greens are highly perishable and it is strongly recommended that they be
213 distributed, stored and displayed under refrigeration.

214
215 Safe production, packing, processing, distribution and handling of lettuce/leafy greens depend upon a
216 myriad of factors and the diligent efforts and food safety commitment of many parties throughout the
217 distribution chain. No single resource document can anticipate every food safety issue or provide
218 answers to all food safety questions. These guidelines focus on minimizing only the microbial food
219 safety hazards by providing suggested actions to reduce, control or eliminate microbial contamination
220 of lettuce/leafy greens in the field to fork distribution supply chain.

221 All companies involved in the lettuce/leafy greens farm to table supply chain shall implement the
222 recommendations contained within these guidelines to provide for the safe production and handling of
223 lettuce/leafy greens products from field to fork. Every effort to provide food safety education to
224 supply chain partners should also be made. Together with the commitment of each party along the
225 supply chain to review and implement these guidelines, the fresh produce industry is doing its part to
226 provide a consistent, safe supply of produce to the market.

227

228 These guidelines are intended only to convey the best practices associated with the industry. The
229 Produce Marketing Association, the United Fresh Produce Association, Western Growers, and all
230 other contributors and reviewers make no claims or warranties about any specific actions contained
231 herein. It is the responsibility of any purveyor of food to maintain strict compliance with all local,
232 state and federal laws, rules and regulations. These guidelines are designed to facilitate inquiries and
233 developing information that must be independently evaluated by all parties with regard to compliance
234 with legal and regulatory requirements. The providers of this document do not certify compliance with
235 these guidelines and do not endorse companies or products based upon their use of these guidelines.

236 Differences between products, production processes, distribution and consumption, and the ever-
237 changing state of knowledge regarding food safety make it impossible for any single document to be
238 comprehensive and absolutely authoritative. Users of these guidelines should be aware that scientific
239 and regulatory authorities are periodically revising information regarding best practices in food
240 handling, as well as information regarding potential food safety management issues. Users of this
241 document must bear in mind that as knowledge regarding food safety changes, measures to address
242 those changes will also change as will the emphasis on particular issues by regulators and the
243 regulations themselves. Neither this document nor the measures food producers and distributors
244 should take to address food safety are set in stone.

245 Due to the close association between production blocks and environmentally sensitive areas in many
246 locations, it is recommended to review Appendix Z when any mitigation strategies that may impact
247 these areas are employed. Producers should implement strategies that not only protect food safety but
248 also support co-management. All parties involved with implementing the practices outlined in this
249 document should be aware that these metrics are not meant to be in conflict with or discourage co-
250 management practices and principles.

251

252 Users are encouraged to utilize the services of their trade associations, the U.S. Food and Drug
253 Administration, the Center for Produce Safety, the U.S. Department of Agriculture, the U.S.
254 Environmental Protection Agency, the Centers for Disease Control and Prevention, and state
255 agricultural, environmental, academic, and/or public health authorities.

256 The Sanitary Survey and Technical Basis Documents prepared as Appendices to these guidelines are
257 considered to be additional resources. They are intended to provide clarification, assist with
258 interpretation and provide additional guidance as users develop food safety programs based on these
259 Guidelines. They are not intended for measurement or verification purposes.

260 **Lettuce/Leafy Greens Commodity Specific Guidance**
261 **Production & Harvest Unit Operations**
262

263 **1. PURPOSE**

264 The issues identified in this document are based on the core elements of Good Agricultural
265 Practices. The specific recommendations contained herein are intended for lettuce and leafy
266 greens only. If these specific recommendations are effectively implemented this would
267 constitute the best practices for a GAP program for the production and harvest unit operations
268 of lettuce and leafy greens.
269

270 **2. ISSUE: GENERAL REQUIREMENTS**

271 In addition to the area-specific requirements discussed in latter sections, there are several
272 general requirements that are part of an effective best practices program. These requirements
273 are outlined below.
274

275 **The Best Practices Are:**

- 276 • A written Leafy Greens Compliance Plan which specifically addresses the Best
277 Practices of this document shall be prepared. This plan shall address at least the
278 following areas: water, soil amendments, environmental factors, work practices,
279 and field sanitation.
- 280 • Shippers shall have an up to date producers list with contact and location
281 information on file.
- 282 • The shipper shall comply with the requirements of The Public Health Security
283 and Bioterrorism Preparedness and Response Act of 2002 (farms are exempt
284 from the Act) including those requirements for recordkeeping (traceability) and
285 registration.
- 286 • Each producer and shipper shall designate an individual responsible for their
287 operation's food safety program. Twenty-four hour contact information shall be
288 available for this individual in case of food safety emergencies.
289

290 **3. ISSUE: ENVIRONMENTAL ASSESSMENTS**

291 This section addresses assessments that shall be completed prior to the first seasonal planting,
292 within one week prior to harvesting and during harvest operations. These environmental
293 assessments are intended to identify any issues related to the produce field, adjacent land
294 uses, or intrusion by animal of significant risk (see Table 5) that might impact produce safety.
295

296 **The Best Practices Are:**

- 297 • Prior to the first seasonal planting and within one week prior to harvest, perform
298 an environmental assessment of the production field and surrounding area. Focus
299 these assessments on evaluating the production field for possible animal of
300 significant risk intrusion or other sources of human pathogens of concern,

- 301 assessing adjacent land uses for possible sources that might contaminate the
- 302 production field, and evaluating nearby water sources for the potential of past or
- 303 present flooding.
- 304
 - Assessment of Produce Field
 - 305 ■ Evaluate all produce fields for evidence of animal of significant
 - 306 risk intrusion and/or feces. If any evidence is found, follow
 - 307 procedures identified in the “Production Locations -
 - 308 Encroachment by Animals and Urban Settings.”
 - 309 ○ Assessment of Adjacent Land Use
 - 310 ■ Evaluate all land and waterways adjacent to all production fields
 - 311 for possible sources of human pathogen of concern. These
 - 312 sources include, but are not limited to, manure storage, compost
 - 313 storage, CAFO’s, grazing/open range areas, surface water,
 - 314 sanitary facilities, and composting operations (see Table 6 for
 - 315 further detail). If any possible uses that might result in produce
 - 316 contamination are present consult with the metrics and refer to
 - 317 Appendix Z.
 - 318 ○ Assessment of Historical Land Use
 - 319 ■ To the degree practical, determine and document the historical
 - 320 land uses for production fields and any potential issues from these
 - 321 uses that might impact food safety (i.e., hazardous waste sites,
 - 322 landfills, etc.).
 - 323 ○ Assessment of Flooding
 - 324 ■ Evaluate all produce fields for evidence of flooding. If any
 - 325 evidence is found, follow procedures identified in the “Flooding”
 - 326 section below.
 - 327

328 **4. ISSUE: WATER**

329 Water used for production and harvest operations may contaminate lettuce and leafy greens if
 330 water containing human pathogens comes in direct contact with the edible portions of
 331 lettuce/leafy greens. Contamination may also occur by means of water-to-soil followed by
 332 soil-to-lettuce/leafy greens contact. Irrigation methods may have varying potential to
 333 introduce human pathogens or promote human pathogen growth on lettuce and leafy greens
 334 (Stine *et al.*, 2005).

335
 336 There are several different approaches and values that can be utilized to ensure that water is
 337 of appropriate quality for its intended use. The metrics applied in this edition of the
 338 Commodity Specific Guidance should be considered a starting point in industry efforts to
 339 continuously improve the quality of water used in production of these commodities.

340
 341 The current metrics are intended to provide standards associated with water uses; however, it
 342 is known that various water sources have different microbial qualities, and each source
 343 should be monitored accordingly. Typical microbial values associated with various sources
 344 can be found in the Sanitary Survey document (Appendix A). During the sanitary survey that
 345 is performed prior to each growing season expected microbial values and historical
 346 monitoring data should be used to evaluate the quality of the water source.

347

348 **The Best Practices Are:**

- 349 • A water system description shall be prepared. This description can use maps,
350 photographs, drawings or other means to communicate the location of permanent
351 fixtures and the flow of the water system (including any water captured for re-
352 use.). Permanent fixtures include wells, gates, reservoirs, valves, returns and
353 other above ground features that make up a complete irrigation system should be
354 documented in such a manner as to enable location in the field. Water sources
355 and the production blocks they may serve should be documented.
- 356 • Water systems that convey untreated human or animal waste must be separated
357 from conveyances utilized to deliver irrigation water.
- 358 • Use irrigation water and water in harvest operations that is of appropriate
359 microbial quality for its intended use; see Table 1 and Decision Trees (1A, 1B
360 and 1C) for specific numerical criteria. Appendix B provides the basis for these
361 water quality metrics.
- 362 • Perform a sanitary survey prior to use of water in agricultural operations and if
363 water quality microbial tests are at levels that exceed the numerical values set
364 forth in Table 1. The sanitary survey is described in Appendix A.
- 365 • Test water as close to the point-of-use as practical, and if microbial levels are
366 above specific action levels, take appropriate remedial and corrective actions.
- 367 • Retain documentation of all test results and/or Certificates of Analysis available
368 for inspection for a period of at least 2 years.

369 **Other Considerations for water**

- 370 ○ Evaluate irrigation methods (drip irrigation, overhead sprinkler, furrow, etc.)
371 for their potential to introduce, support or promote the growth of human
372 pathogens on lettuce and leafy greens. Consider such factors as the potential
373 for depositing soil on the crop, presence of pooled or standing water that
374 attracts animals, etc.
- 375 ○ When waters from various sources are combined, consider the potential for
376 pathogen growth in the water.
- 377 ○ For surface water sources, consider the impact of storm events on irrigation
378 practices. Bacterial loads in surface water are generally much higher after a
379 storm than normal, and caution shall be exercised when using these waters for
380 irrigation.
- 381 ○ Use procedures for storing irrigation pipes and drip tape that reduce or
382 eliminate potential pest infestations. Develop procedures to provide for
383 microbiologically safe use of irrigation pipes and drip tape if a pest
384 infestation does occur.
- 385 ○ Reclaimed water shall be subject to applicable state and federal regulations
386 and standards. Use of this water for agricultural purposes must meet the most
387 stringent standard as defined by the following: state and federal regulation or
388 Table 1 of this document. Water sample results and analysis provided by the

389 water district or provider may be utilized as records of water source testing
390 for verification and validation audits.

391

392 **5. ISSUE: WATER USAGE TO PREVENT PRODUCT DEHYDRATION**

393 Lettuce/leafy greens may be sprayed with small amounts of water during machine harvest or
394 in the field container just after harvest to reduce water loss. Water used in harvest operations
395 may contaminate lettuce and leafy greens if there is direct contact of water containing human
396 pathogens with edible portions of lettuce/leafy greens.

397

398 **The Best Practices Are:**

- 399 • Due to the timing of application of water that directly contacts edible portions of
400 lettuce/leafy greens, assure the water is of appropriate microbial quality (e.g.,
401 meets U.S. EPA microbial standards for drinking water).
- 402 • Test the water source periodically to demonstrate it is of appropriate microbial
403 quality for its intended purpose (e.g., meets U.S. EPA or WHO microbial
404 standards for drinking water) or assure that it has appropriate disinfection
405 potential as described in Table1.

406 TABLE 1. WATER USE

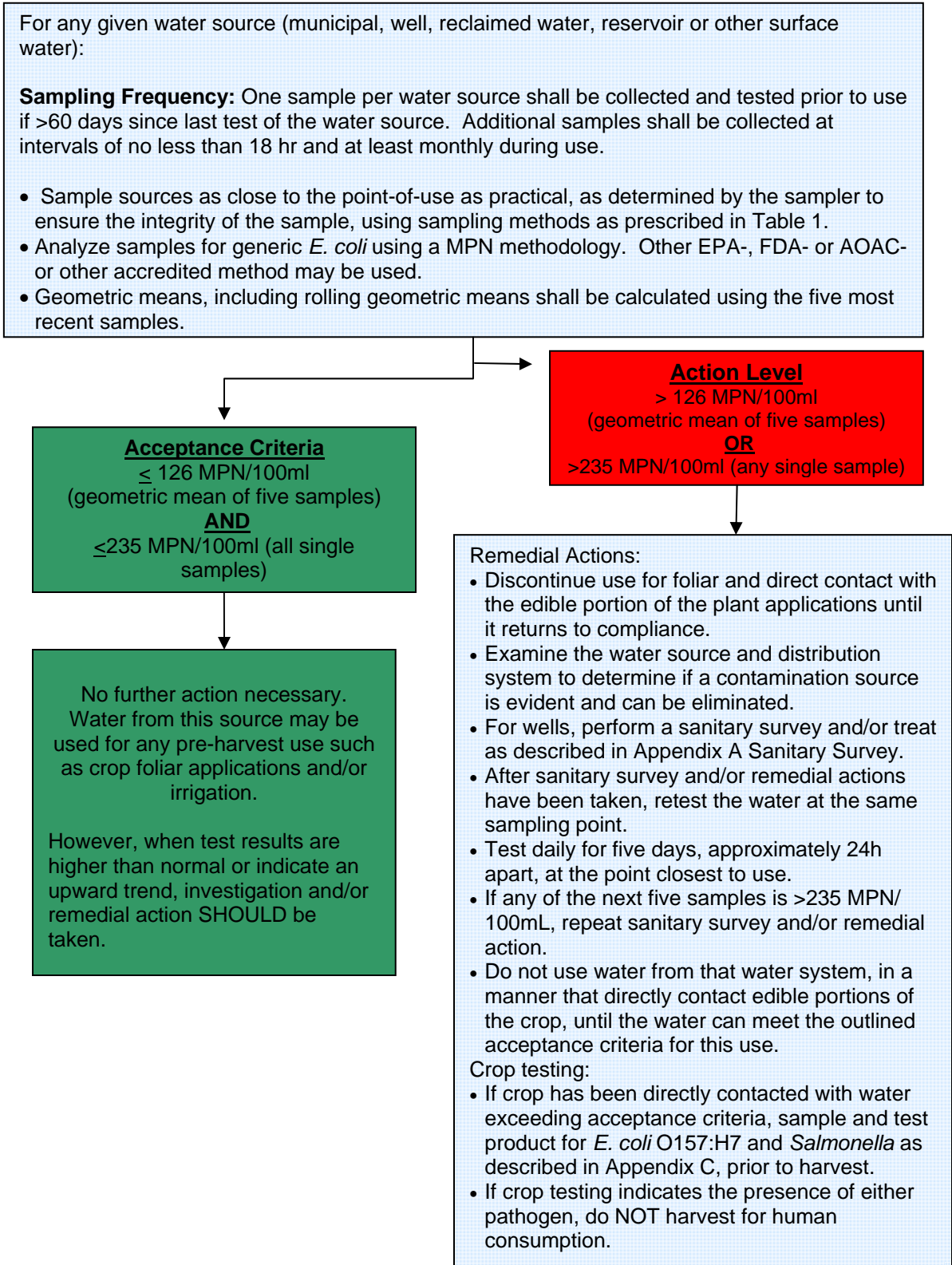
Use	Metric	Rationale /Remedial Actions
<p>PREHARVEST Foliar Applications Whereby Edible Portions of the Crop ARE Contacted by Water</p> <p>(e.g. overhead sprinkler irrigation, pesticides/fungicide application, etc.)</p>	<p>Target Organism: generic <i>E. coli</i>.</p> <p>Sampling Procedure: 100 mL sample collected aseptically at the point of use; i.e., one sprinkler head per water source for irrigation, water tap for pesticides, etc. Water utilized in preseason irrigation operations may be tested and utilized.</p> <p>Sampling Frequency: One sample per water source shall be collected and tested prior to use if >60 days since last test of the water source. Additional samples shall be collected no less than 18 hr apart and at least monthly during use from points within the distribution system.</p> <p>Municipal & Well Exemption: For wells and municipal water sources, if generic <i>E. coli</i> are below detection limits for five consecutive samples, the sampling frequency may be decreased to no less than once every 180 days and the requirements for 60 and monthly sampling are waived. Closed systems with records to demonstrate that all samples of generic <i>E. coli</i> are below detection limits for the two preceding seasons may decrease sampling to a single sample per season. This exemption is void if there is a significant source or distribution system change.</p>	<p>For any given water source (municipal, well, reclaimed water, reservoir or other surface water), samples for microbial testing shall be taken at a point as close to the point of use as practical (as determined by the sampler, to ensure the integrity of the sample, using sampling methods as prescribed in Table 1) where the water contacts the crop, so as to test both the water source and the water distribution system. In a closed water system (meaning no connection to the outside) water samples may be collected from any point within the system but are still preferred as close to point of use as practical. No less than one sample per month per distribution system is required under these metrics unless a system has qualified for an exemption. If there are multiple potential point-of-use sampling points in a distribution system, then samples shall be taken from different point-of-use locations each subsequent month (randomize or rotate sample locations).</p> <p>Water for preharvest, direct edible portion contact shall meet or exceed microbial standards for recreational water, based on a rolling geometric mean of the five most recent samples. However, a rolling geometric mean of five samples is not necessarily required prior to irrigation or harvest. If less than five samples are collected prior to irrigation, the acceptance criteria depends on the number of samples taken. If only one sample has been taken, it must be below 126 CFU/100 mL. Once two samples are taken, a geometric mean can be calculated and the normal acceptance criteria apply. If the acceptance criteria are exceeded during this time period, additional samples may be collected to reach a 5 sample rolling geometric mean (as long as the water has not been used for irrigation). The <i>rolling</i> geometric mean calculation starts after 5 samples have been collected. If the water source has not been tested in the past 60 days, the first water sample shall be tested prior to use, to avoid using a contaminated water source. After the first sample is shown to be within acceptance criteria, subsequent samples shall be collected no less frequently than monthly at points of use within the distribution system.</p> <p>Ideally, preharvest water should not contain generic <i>E. coli</i>, but low levels do not necessarily indicate that the water is unsafe. Investigation and/or remedial action SHOULD be taken when test results are higher than normal, or indicate an upward trend. Investigation and remedial action SHALL be taken when acceptance criteria are exceeded.</p> <p>Remedial Actions: If the rolling geometric mean (n=5) or any one sample exceeds the acceptance criteria, then the water shall not be used whereby edible portions of the crop are contacted by water until remedial actions have been completed and generic <i>E. coli</i> levels are within acceptance criteria:</p> <ul style="list-style-type: none"> • Conduct a sanitary survey of water source and distribution system to determine if a contamination source is evident and can be eliminated. Eliminate identified contamination source(s).

	<p>Test Method: FDA BAM method or any U.S. EPA approved or AOAC accredited for quantitative monitoring of water for generic <i>E. coli</i>. Presence/absence testing with a similar limit of detection may be used as well.</p> <p>Acceptance Criteria: ≤126 MPN (or CFU*)/100 mL (rolling geometric mean n=5) and ≤235 MPN/100mL for any single sample.</p> <p>*for the purposes of water testing, MPN and CFU shall be considered equivalent.</p>	<ul style="list-style-type: none"> • For wells, perform a sanitary survey and/or treat as described in Appendix A Sanitary Survey. • Retest the water after conducting the sanitary survey and/or taking remedial actions to determine if it meets the outlined microbial acceptance criteria for this use. This sample should represent the conditions of the original water system, if feasible this test should be as close as practical to the original sampling point. A more aggressive sampling program (i.e., sampling once per week instead of once per month) shall be instituted if an explanation for the exceedence is not readily apparent. This type of sampling program should also be instituted if an upward trend is noted in normal sampling results. <p>Crop Testing: If water testing indicates that a crop has been directly contacted with water exceeding acceptance criteria, product shall be sampled and tested for <i>E. coli</i> O157:H7 and <i>Salmonella</i> as described in Appendix C, prior to harvest. If crop testing indicates the presence of either pathogen, the crop shall NOT be harvested for human consumption.</p> <p>Records: Information requirements: Each water sample and analysis shall record: the type of water (canal, reservoir, well, etc) date, time and location of the sample and the method of analysis and detection limit. Records of the analysis of source water may be provided by municipalities, irrigation districts or other water providers. All test results and remedial actions shall be documented and available for verification from the grower/shipper who is the responsible party for a period of two years.</p>
<p>PREHARVEST Non-foliar Applications Whereby Edible Portions of the Crop are NOT Contacted by Water</p> <p>(e.g., furrow or drip irrigation, dust abatement water; if water is not used in the vicinity of produce, then testing</p>	<p>Target Organism, Sampling Procedure, Sampling Frequency Test Method and Municipal Well Exemption: as described for foliar application.</p> <p>Acceptance Criteria: ≤126 MPN /100 mL (rolling geometric mean n=5) and ≤576 MPN /100 mL for any single sample.</p>	<p>Testing and remedial actions for preharvest water that does not come in direct contact with edible portions of the crop are the same as for direct contact water, but acceptance criteria are less stringent because of the reduced risk of contact of the edible portion with contamination from water. Acceptance criteria here are derived from U.S. EPA recreational water standards.</p>

is not necessary)		
POSTHARVEST Direct Product Contact or Food Contact Surfaces	<p><u>Microbial Testing</u> Target Organism, Sampling Procedure, and Test Method: as described for foliar application.</p> <p>Sampling Frequency: One sample per water source shall be collected and tested prior to use if >60 days since last test of the water source. Additional samples shall be collected at intervals of no less than 18 hr and at least monthly during use.</p> <p>Municipal & Well Exemption: For wells and municipal water sources, if generic <i>E. coli</i> are below detection limits for five consecutive samples, the sampling frequency may be decreased to no less than once every 180 days and the requirements for 60 and monthly sampling are waived. Closed systems with records to demonstrate that all samples of generic <i>E. coli</i> are below detection limits for the two preceding seasons may decrease sampling to a single sample per season. This exemption is void if there is a significant source or distribution system change.</p> <p>Acceptance Criteria: Negative or below DL for all samples</p>	<p>Water that directly contacts edible portions of harvested crop, or is used on food contact surfaces, such as equipment or utensils, shall meet the Maximum Contaminant Level Goal for <i>E. coli</i> as specified by U.S. EPA or contain an approved disinfectant at sufficient concentration to prevent cross contamination. Microbial or physical/chemical testing shall be performed, as appropriate to the specific operation, to demonstrate that acceptance criteria have been met. No less than one sample per month per distribution system is required under these metrics unless a system has qualified for an exemption.</p> <p>Single Pass vs. Multiple Pass Systems</p> <ul style="list-style-type: none"> • Single pass use – Water must have non-detectable levels of <i>E. coli</i> or breakpoint disinfectant present at point of entry • Multi-pass use – Water must have non-detectable levels of <i>E. coli</i> and/or sufficient disinfectant to insure returned water has no detectable <i>E. coli</i> (minimally 1 ppm chlorine) <p>Remedial Actions: If any one sample exceeds the acceptance criteria, then the water shall not be used for this purpose unless appropriate disinfectants have been added or until remedial actions have been completed and generic <i>E. coli</i> levels are within acceptance criteria:</p> <ul style="list-style-type: none"> • Conduct a sanitary survey of water source and distribution system to determine if a contamination source is evident and can be eliminated. Eliminate identified contamination source(s). • For wells, perform a sanitary survey and/or treat as described in Appendix A Sanitary Survey. • Retest the water at the same sampling point after conducting the sanitary survey and/or taking remedial actions to determine if it meets the outlined microbial acceptance criteria for this use. <p>For example, if a water sample for water used to clean food contact surfaces has detectable <i>E. coli</i>, STOP using that water system, examine the distribution line and source inlet as described in Appendix A Sanitary Survey, and retest from the same point of use. Continue testing daily for 5 days at the point closest to use, and do not use the water system until it consistently delivers water that is safe, sanitary water and of appropriate microbial quality (i.e. Negative result) for the intended use. If any of the any of the five samples taken during the intensive sampling period after corrective actions have been taken have detectable <i>E. coli</i>, repeat remedial actions and DO NOT use that system until the source of contamination can be corrected.</p> <p>Records: All test results and remedial actions shall be documented and available for verification from the</p>
	<p><u>Physical/Chemical Testing</u> Target Variable: Water disinfectant (e.g. chlorine or other disinfectant compound, ORP)</p>	

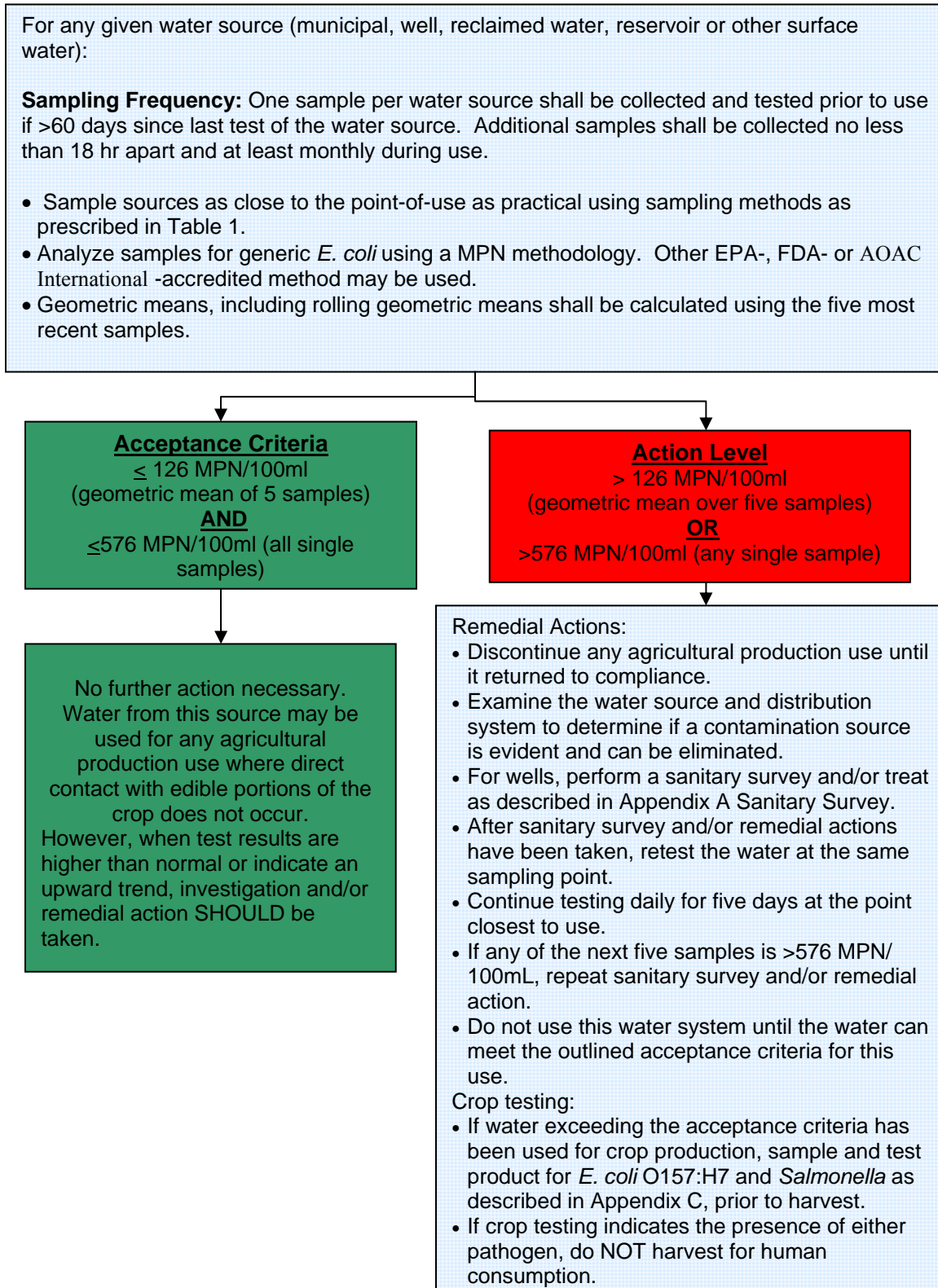
	<p>Multi Pass Water Acceptance Criteria:</p> <ul style="list-style-type: none"> • <u>Chlorine</u> ≥ 1 ppm free chlorine after application and pH 6.5 – 7.5 OR • ORP ≥ 650 mV, and pH 6.5 – 7.5 • <u>Other approved treatments</u> per product EPA label for human pathogen reduction in water. <p>Testing Procedure:</p> <ul style="list-style-type: none"> • Chemical reaction based colorimetric test, or • Ion specific probe, or • ORP, or • Other as recommended by disinfectant supplier. <p>Testing Frequency: Continuous monitoring (preferred) with periodic verification by titration OR Routine monitoring if the system can be shown to have a low degree of variation.</p>	<p>user of the water for a period of two years.</p>
--	---	---

407 **Figure 1A. Decision Tree for PRE-HARVEST WATER USE – Foliar Applications**
 408 **whereby edible portions of the crop are contacted by water (e.g. overhead irrigation,**
 409 **pesticide/fungicide applications)**



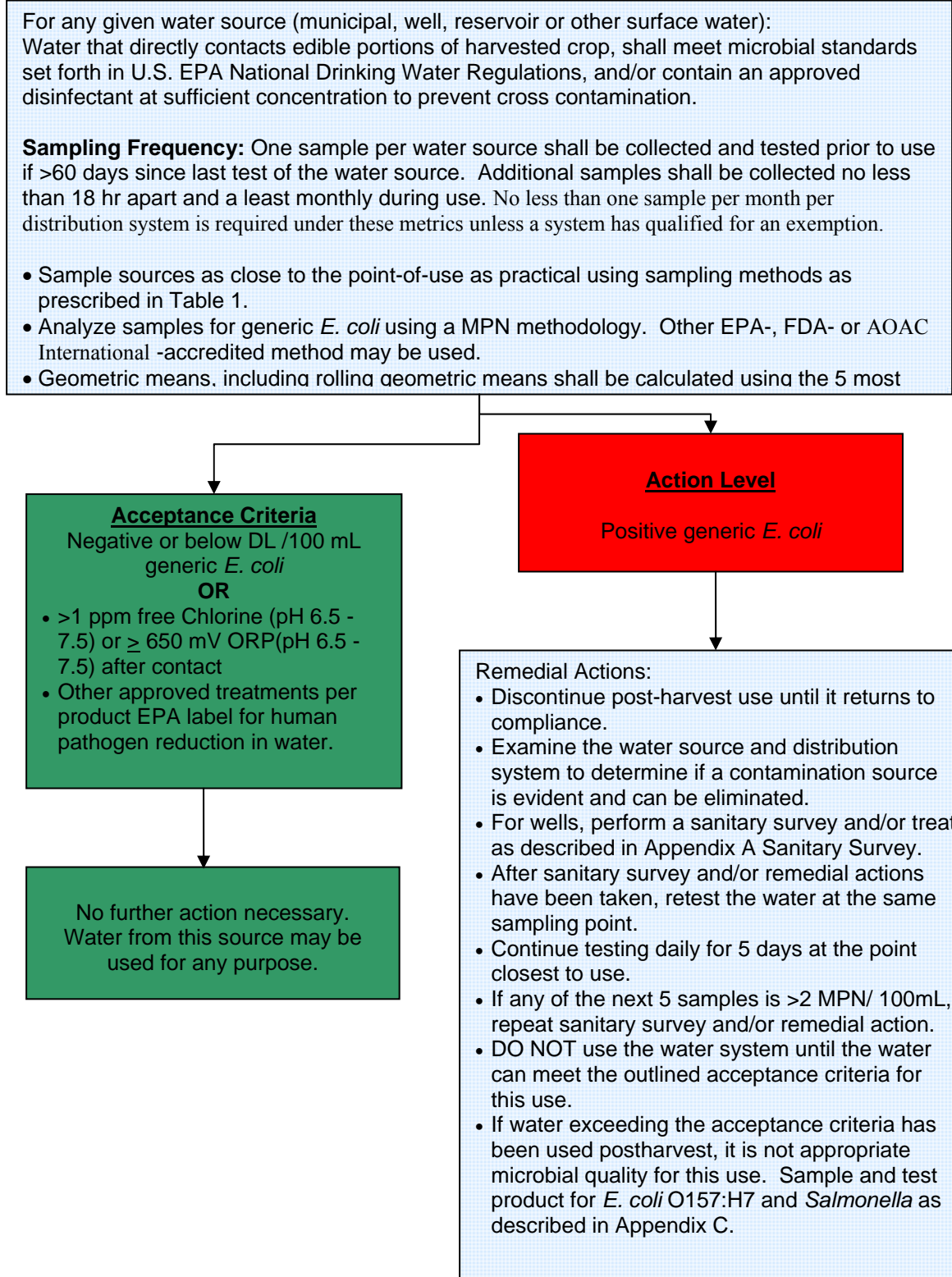
410
411

412 **Figure 1B. Decision Tree for PRE-HARVEST WATER USE – Non-Foliar Applications**
 413 **whereby edible portions of the crop are NOT contacted by water (e.g. furrow or drip**
 414 **irrigation, dust abatement water)**
 415



417
418

Figure 1C. POSTHARVEST WATER USE – Direct product contact (e.g. re-hydration, core in field, etc.)



419
420
421

422 **6. ISSUE: SOIL AMENDMENTS**

423 Soil amendments are commonly but not always incorporated prior to planting into
424 agricultural soils used for lettuce/leafy greens production to add organic and inorganic
425 nutrients to the soil as well as intended to improve the physical, chemical, or biological
426 characteristics of soil.. Human pathogens may persist in animal manures for weeks or even
427 months (Fukushima *et al.* 1999; Gagliardi and Karns 2000). Proper composting of animal
428 manures via thermal treatment will reduce the risk of potential human pathogen survival.
429 However, the persistence of many human pathogens in agricultural soils depends on many
430 factors (soil type, relative humidity, UV index, etc.) and the effects of these factors is under
431 extensive investigation (Jiang *et al.* 2003; Islam *et al.* 2004).

432
433 Field soil contaminated with human pathogens may provide a means of lettuce and leafy
434 greens contamination. Studies of human pathogens conducted in cultivated field vegetable
435 production models point towards a rapid initial die-off from high pathogen populations but a
436 characteristic and prolonged low level survival. Readily detectable survival is typically less
437 than 8 weeks following incorporation, but has been documented to exceed 12 weeks (Jiang *et*
438 *al.* 2001; Islam *et al.* 2005).. Recoverable pathogen populations, using highly sensitive
439 techniques, have been reported to persist beyond this period under some test conditions. The
440 detection of introduced pathogens on mature lettuce plants from these low levels of surviving
441 pathogens was not possible, and the risk was concluded to be negligible. Human pathogens
442 do not persist for long periods of time in high UV index and low relative humidity
443 conditions, but may persist for longer periods of time within aged manure or inadequately
444 composted soil amendments. Therefore, establishing suitably conservative pre-plant
445 intervals, appropriate for specific regional and field conditions, is an effective step towards
446 minimizing risk (Suslow *et al.* 2003).

447

448 **The Best Practices Are:**

- 449 • DO NOT USE raw manure or soil amendment that contain un-composted,
450 incompletely composted animal manure and/or green waste or non-thermally
451 treated animal manure to fields which will be used for lettuce and leafy green
452 production.
- 453 • See Table 2 and Decision Trees (Figures 2A and 2B) for numerical criteria and
454 guidance for compost and soil amendments used in lettuce and leafy greens
455 production fields. The “Technical Basis Document” (Appendix B) describes the
456 process used to develop these metrics.
- 457 • Any soil amendment that does not contain animal manure must have a document
458 (e.g., ingredient list, statement of identity, letter of guaranty, etc.) from the
459 producer or seller demonstrating that it is manure free. This document must
460 indicate in some way that manure is not an ingredient used in the production of
461 the amendment or provide the ingredients of the product. A statement of identity
462 or product is sufficient for single-chemical amendments (i.e., “calcium
463 carbonate” or “gypsum”). If “inert ingredients” are listed as part of an
464 amendment, then a document from the producer or seller is necessary indicating
465 manure has not been added. The manure free document must be available for
466 verification before harvest begins and it must be saved and available for
467 inspection for 2 years. A new document is required every two years unless there
468 is a significant process or ingredient change.

- 469 • Implement management plans (e.g., timing of applications, storage location,
470 source and quality, transport, etc.) that significantly reduce the likelihood that soil
471 amendments being used contain human pathogens.
- 472 • Verify that the time and temperature process used during the composting process
473 reduces, controls, or eliminates the potential for human pathogens being carried
474 in the composted materials, as applicable to regulatory requirements.
- 475 • Maximize the time interval between soil amendment application and time to
476 harvest.
- 477 • Implement practices that control, reduce or eliminate likely contamination of
478 lettuce/leafy green fields in close proximity to on-farm stacking of manure.
- 479 • Use soil amendment application techniques that control, reduce or eliminate
480 likely contamination of surface water and/or edible crops being grown in adjacent
481 fields.
- 482 • Segregate equipment used for soil amendment handling, preparation, distribution,
483 applications or use effective means of equipment sanitation before subsequent use
484 that effectively reduce the potential for cross contamination.
- 485 • Minimize the proximity of wind-dispersed or aerosolized sources of
486 contamination (e.g., water and manure piles) that may potentially contact growing
487 lettuce/leafy greens or adjacent edible crops. Segregate equipment used for soil
488 amendment applications or use effective means of equipment sanitation before
489 subsequent use.
- 490 • Compost suppliers shall have written Standard Operating Procedures to prevent
491 cross-contamination of finished compost with raw materials through equipment,
492 runoff, or wind, and producers shall obtain proof that these documents exist.
- 493 • Compost operations supplying compost to leafy greens crops shall maintain
494 temperature monitoring and turning records for at least two years, and producers
495 shall obtain proof that this documentation exists. This applies to composting
496 operations regulated under Title 14 CCR as well as smaller operations that do not
497 fall under Title 14.
- 498 • Perform microbiological testing of soil amendments prior to application (Table
499 2).
- 500 • Do not use biosolids as a soil amendment for production of lettuce or leafy
501 greens.
- 502 • Retain documentation of all processes and test results by lot (at the supplier)
503 and/or Certificates of Analysis available for inspection for a period of at least two
504 years.
- 505
- 506

TABLE 2. SOIL AMENDMENTS

Amendment	Metric/Rationale
<p>Raw Manure or Not Fully Composted green waste and/or Animal Manure Containing Soil Amendments (see composted manure process definition below)</p>	<p>DO NOT USE OR APPLY soil amendments that contain un-composted, incompletely composted or non-thermally treated (e.g., heated) animal manure to fields which will be used for lettuce and leafy greens production. If these materials have been applied to a field, wait one year prior to producing leafy greens.</p>
<p>Composted Soil Amendments (containing animal manure or animal products)</p> <p>*Composted soil amendments should not be applied after emergence of plants.</p>	<p>Please see Figure 2A: Decision Tree for Use of Composted Soil Amendments.</p> <p>Composting Process Validation:</p> <p><u>Enclosed or within-vessel composting:</u> Active compost must maintain a minimum of 131°F for 3 days</p> <p><u>Windrow composting:</u> Active compost must maintain aerobic conditions for a minimum of 131°F or higher for 15 days or longer, with a minimum of five turnings during this period.</p> <p><u>Aerated static pile composting:</u> Active compost must be covered with at least 12 inches of insulating materials and maintain a minimum of 131°F for 3 days</p> <p>Target Organisms:</p> <ul style="list-style-type: none"> • Fecal coliforms • <i>Salmonella</i> spp • <i>E. coli</i> O157:H7 <p>Acceptance Criteria:</p> <ul style="list-style-type: none"> • Fecal coliforms <1000 MPN/gram • <i>Salmonella</i>: Negative or < DL (<1/ 30 grams) • <i>E. coli</i> O157:H7: Negative or < DL (<1/ 30 grams)

Amendment	Metric/Rationale
	<p>Recommended Test Methods:</p> <ul style="list-style-type: none"> • Fecal coliforms: 9 tube MPN • <i>Salmonella spp</i>: U.S. EPA Method 1682 • <i>E. coli</i> O157:H7: Any laboratory validated method for compost sampling. • Other U.S. EPA, FDA, or AOAC -accredited methods may be used as appropriate. <p>Sampling Plan:</p> <ul style="list-style-type: none"> • A composite sample shall be representative and random and obtained as described in the California state regulations.¹ • Sample may be taken by the supplier if trained by a testing laboratory or state authority. • Laboratory must be certified/accredited for microbial testing by an appropriate process authority <p>Testing Frequency:</p> <ul style="list-style-type: none"> • Each lot before application to production fields. A lot is defined as a unit of production equal to or less than 5,000 cubic yards. <p>Application Interval:</p> <ul style="list-style-type: none"> • Must be applied >45 days before harvest <p>Documentation:</p> <ul style="list-style-type: none"> • All test results and/or Certificates of Analysis shall be documented and available for verification from the producer (the responsible party) for a period of two years. <p>Rationale:</p> <ul style="list-style-type: none"> • The microbial metrics and validated processes for compost are based on allowable levels from California state regulations (CCR Title 14 - Chapter 3.1 - Article 7 2007), with the addition of testing for <i>E. coli</i> O157:H7 as microbe of particular concern. The 45-day application interval was deemed appropriate due to the specified multiple hurdle risk reduction approach outlined. Raw manure must be composted with an approved process and pass testing requirements before an application.

508 .

¹ CCR Title 14 - Chapter-Chapter 3.1 – Article 7 – Section 17868.1
<http://www.calrecycle.ca.gov/Laws/Regulations/title14/ch31a5.htm#article7>

<p>Soil amendments containing animal manure that has been physically heat treated or processed by other equivalent methods.</p>	<p>Please see Figure 2B: Decision Tree for Use of Physically Heat Treated Soil Amendments.</p> <p>Physical Heat Process Validation</p> <ul style="list-style-type: none"> The physical heat treatment processes applied to the soil amendment containing animal manure shall be done via a process validated to assure that the process is capable of reducing pathogens of human health significance to acceptable levels. <p>Target Organism:</p> <ul style="list-style-type: none"> Fecal coliforms <i>Salmonella</i> spp <i>E. coli</i> O157:H7 <p>Acceptance Criteria:</p> <ul style="list-style-type: none"> Fecal coliforms Negative or < DL per gram <i>Salmonella</i>: Negative or < DL (<1/ 30 grams) <i>E. coli</i> O157:H7: Negative or < DL (<1/ 30 grams) <p>Recommended Test Methods:</p> <ul style="list-style-type: none"> Fecal coliforms: 9 tube MPN <i>Salmonella</i> spp: U.S. EPA Method 1682 <i>E. coli</i> O157:H7: Any laboratory validated method for testing soil amendments. U.S. EPA, FDA, AOAC -or other accredited methods may be used as appropriate <p>Sampling Plan:</p> <ul style="list-style-type: none"> Extract at least 12 equivolume samples (identify 12 separate locations from which to collect the sub-sample, in case of bagged product 12 individual bags). Sample may be taken by the supplier if trained by a testing laboratory or state authority. Laboratory must be certified/accredited by annual review of laboratory protocols based on GLPs by recognized NGO. <p>Testing Frequency:</p> <ul style="list-style-type: none"> Each lot before application to production fields. <ul style="list-style-type: none"> In lieu of the above analysis requirement a Certificate of Process Validity Issued by a recognized <i>Process Authority</i> can be substituted. This certificate will attest to the process validity as determined by either a documented (included w/Certificate)) inoculated pack study
--	---

of the standard process or microbial inactivation calculations of organisms of significant risk (included w/Certificate) as outlined in FDA CFSAN publication “**Kinetics of Microbial Inactivation for Alternative Food Processing Technologies. Overarching Principles: Kinetics and Pathogens of Concern for All Technologies**” (Incorporated for reference in Appendix E Thermal Process Overview)

Application Interval:

- If the physical heat treatment process used to inactivate human pathogens of significant public health concern that may be found in animal manure containing soil amendments, is validated and meets the microbial acceptance criteria outlined below, then no time interval is needed between application and harvest.
- If the physical heat treatment process used to inactivate human pathogens of significant public health concern that may be found in animal manure containing soil amendments is not validated but will likely significantly reduce microbial populations of human pathogens and meets microbial acceptance criteria outlined above, then a 45 day interval between application and harvest is required.

Documentation:

- All test results and/or Certificates of Analysis and/or Certificates of Process Validation shall be documented and available for verification from the producer who is the responsible party for a period of two years. The suppliers operation should be validated by a process authority and a record maintained by the producer for a period of two years.

Rationale:

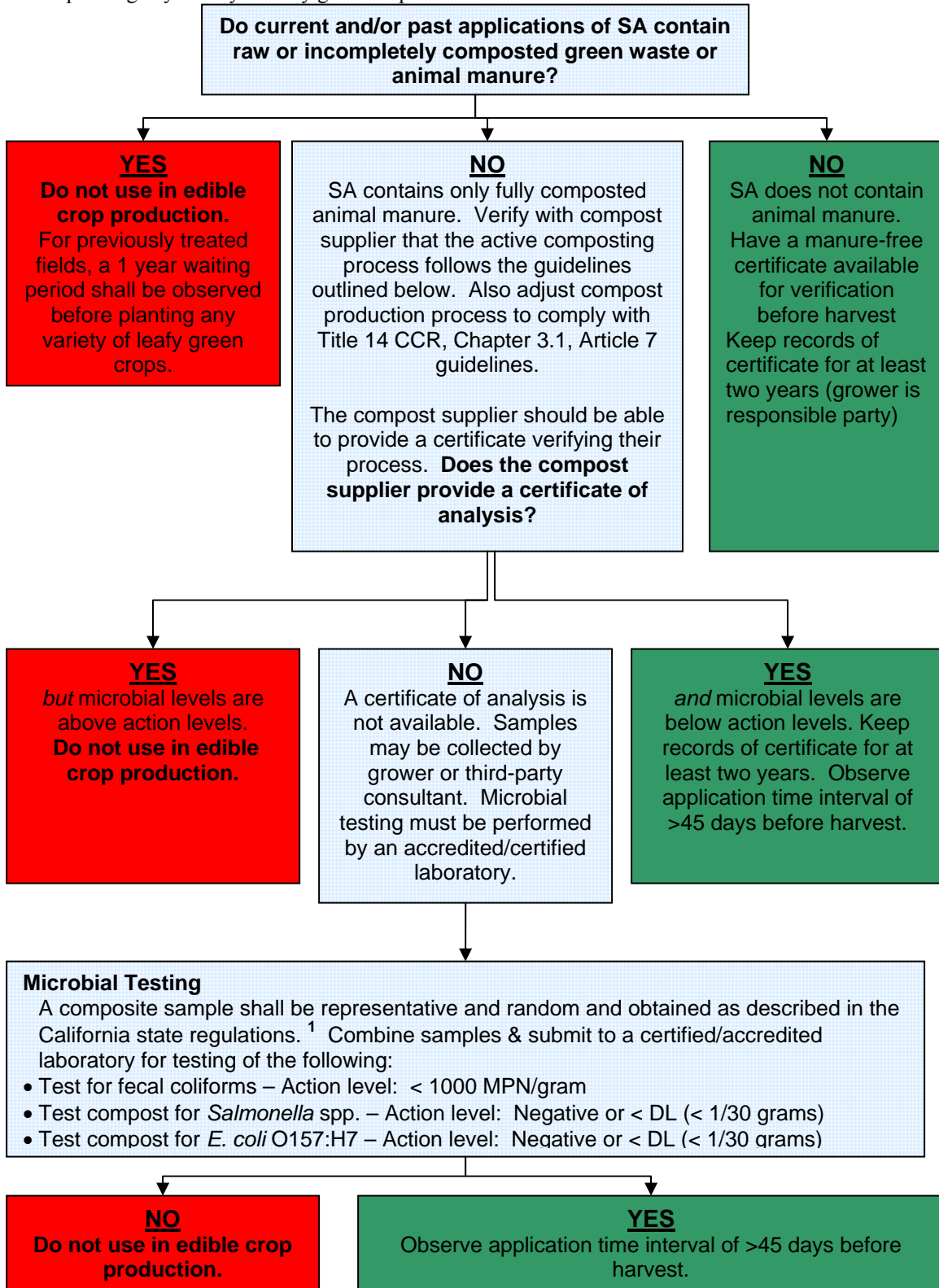
- The microbial metrics and validated processes for compost are based on allowable levels from California state regulations (CCR Title 14 - Chapter 3.1 - Article 7 2007), with the addition of testing for *E. coli* O157:H7 as the microbe of particular concern. A more stringent level of fecal coliform was also included to address the much more controlled nature of soil amendments produced in this manner. The above suggested application interval was deemed appropriate due to the specified multiple hurdle risk reduction approach outlined. Raw manure must be composted with an approved process and pass testing requirements before application.
- FDA has established the validity of D-values and Z-values for key pathogens of concern in foods. This method of process validation is currently acceptable to US regulators. Alternatively, results of an inoculated test pack utilizing the specific process is also an acceptable validation of the lethality of the process.

Soil Amendments Not Containing Animal Manure	<ul style="list-style-type: none">• Any soil amendment that DOES NOT contain animal manure must have documentation that it is manure-free.• The documentation must be available for verification before harvest begins.• If there is documentation that the amendment does not contain manure or animal products then no additional testing is required, and there is no application interval necessary• Any test results and/or documentation shall be available for verification from the producer who is the responsible party for a period of two years.
---	---

510
511
512

Figure 2A. Decision Tree for Composted Soil Amendments (SA)

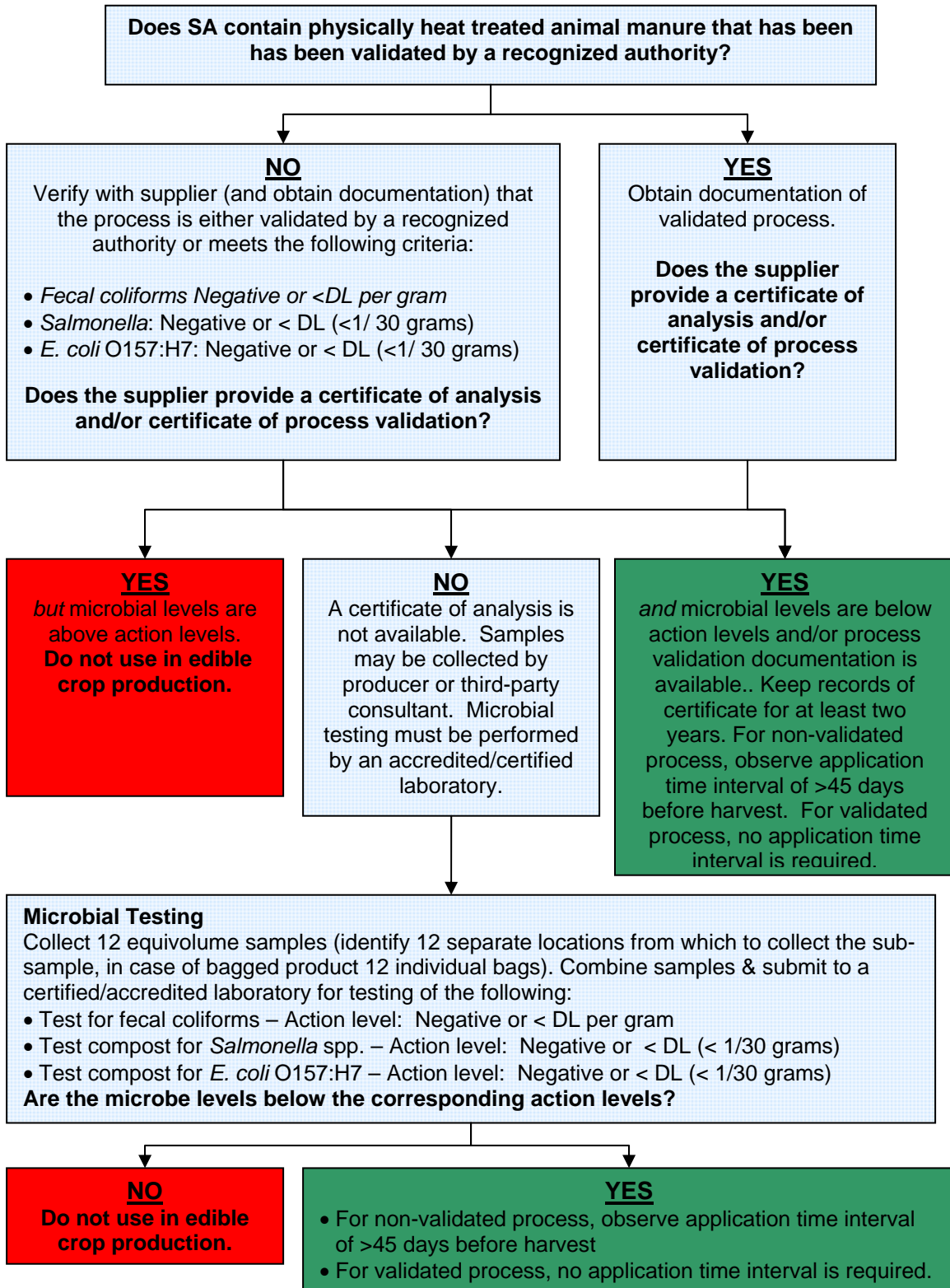
If raw manure has been directly applied to the field in the past, a 1 year waiting period shall be observed before planting any variety of leafy green crops.



513

514
515
516

Figure 2B. Decision Tree for Physically Heat Treated Animal Manure Containing Soil Amendments (SA)



517
518
519

520 **7. ISSUE: NONSYNTHETIC CROP TREATMENTS**

521 Nonsynthetic crop treatments are commonly applied post-emergence for pest and disease
522 control, greening, and to provide organic and inorganic nutrients to the plant during the
523 growth cycle. For the purposes of this document, they are defined as any crop input that
524 contains animal manure, an animal product, and/or an animal by-product that is reasonably
525 likely to contain human pathogens. Due to the potential for human pathogen contamination,
526 these treatments should only be used under conditions that minimize the risk for crop
527 contamination.

528

529 **The Best Practices Are:**

- 530 • Do not use crop treatments that contain raw manure for lettuce or leafy green
531 produce.
- 532 • Retain documentation of all test results available for inspection for a period of at
533 least two years.
- 534 • Implement management plans (e.g. timing of applications, storage location,
535 source and quality, transport, etc.) that assure to the greatest degree practicable
536 that the use of crop treatments does not pose a significant pathogen contamination
537 hazard.
- 538 • Verify that the time and temperature process used during crop treatment
539 manufacture reduces, controls, or eliminates the potential for human pathogens
540 being carried in the composted materials, as applicable to regulatory
541 requirements.
- 542 • Maximize the time interval between the crop treatment application and time to
543 harvest.
- 544 • Implement practices that control, reduce or eliminate likely contamination of
545 lettuce/leafy green fields that may be in close proximity to on-farm storage of
546 crop treatments.
- 547 • Use crop treatment application techniques that control, reduce or eliminate the
548 likely contamination of surface water and/or edible crops being grown in adjacent
549 fields.
- 550 • Segregate equipment used for crop treatment applications or use effective means
551 of equipment sanitation before subsequent use.
- 552 • See Table 3 and Decision Tree (Figure 3) for numerical criteria and guidance for
553 nonsynthetic crop treatments used in lettuce and leafy greens production fields.
554 The “Technical Basis Document” (Appendix B) describes the process used to
555 develop these metrics.

556

557

558

TABLE 3. NONSYNTHETIC CROP TREATMENTS

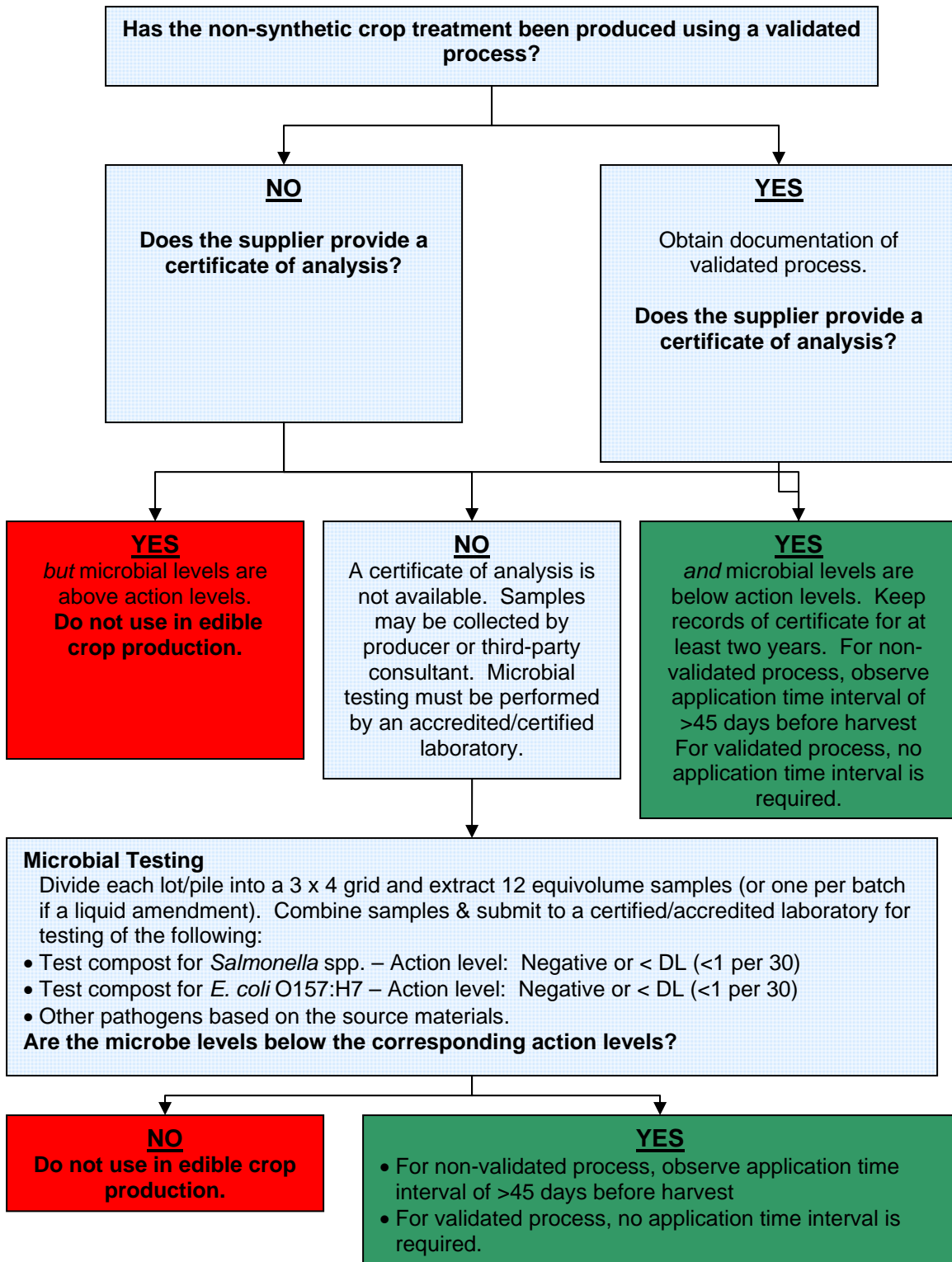
Treatment	Metric/Rationale
<p><i>Any crop input that contains animal manure, an animal product, and/or an animal by-product that is reasonably likely to contain human pathogens.</i></p> <p>Examples include but are not limited to:</p> <ul style="list-style-type: none"> • Compost teas, • Fish emulsions • Fish meal • Blood meal • "Bio-fertilizers" commonly used for pest control, greening, disease control, fertilizing. <p>Suppliers of these products shall disclose on labels, certificates of analysis, or other companion paperwork whether the product contains any animal manure or products.</p>	<p>Non synthetic crop treatments that contain animal products or animal manure that have not been physically heat treated or processed by other equivalent methods shall NOT be directly applied to the edible portions of lettuce and leafy greens.</p> <p>Please see Figure 3: Decision Tree for Use of Nonsynthetic Crop Treatments.</p> <p>Process Validation</p> <ul style="list-style-type: none"> • The physical, chemical and/or biological treatment process(es) used to render the crop input safe for application to edible crops must be validated. <p>Target Organism:</p> <ul style="list-style-type: none"> • <i>Salmonella</i> spp • <i>E. coli</i> O157:H7 <p>Acceptance Criteria (at point of use):</p> <ul style="list-style-type: none"> • <i>Salmonella</i>: Negative or < DL (<1/ 30 grams) • <i>E. coli</i> O157:H7: Negative or < DL (<1/ 30 grams) • Other pathogens appropriate for the source material <p>Recommended Test Methods:</p> <ul style="list-style-type: none"> • <i>Salmonella</i> spp: U.S. EPA Method 1682 • <i>E. coli</i> O157:H7: Any laboratory validated method for the non synthetic material to be tested. • Other U.S. EPA, FDA, or AOAC -accredited methods may be used as appropriate <p>Sampling Plan:</p> <ul style="list-style-type: none"> • 12 point sampling plan composite sample (if solid), one sample per batch if liquid (if liquid-based, then water quality acceptance levels as described in Table 1 should be used) • Sample may be taken by the supplier if trained by the testing laboratory • Laboratory must be certified/accredited by annual review of laboratory protocols based on GLPs by recognized NGO <p>Testing Frequency:</p> <ul style="list-style-type: none"> • Each lot before application to production fields.

Treatment	Metric/Rationale
	<p>Application Interval:</p> <ul style="list-style-type: none"> • If the physical, chemical and/or biological treatment process used to render the crop input safe for application to edible crops is validated and meets that microbial acceptance criteria outlined above, no time interval is needed between application and harvest. • If the physical, chemical and/or biological treatment process used to render the crop input safe for application to edible crops is not validated yet meets the microbial acceptance criteria outlined above, a 45 day time interval between application and harvest is required. <p>Documentation:</p> <ul style="list-style-type: none"> • All test results and/or Certificates of Analysis shall be documented and available from the producer for verification for a period of 2 years. The producer the party responsible party for maintaining the appropriate records. <p>Rationale:</p> <ul style="list-style-type: none"> • The microbial metrics and validated processes for compost are based on allowable levels from California state regulations (CCR Title 14 - Chapter 3.1 - Article 5 2007), with the addition of testing for <i>E. coli</i> O157:H7 as the microbe of particular concern. The above suggested application interval was deemed appropriate due to the specified multiple hurdle risk reduction approach outlined. Any non synthetic crop treatment that contains animal manure must use only fully composted manure in addition to a validated process and pass testing requirements before a application to soils or directly to edible portions of lettuce and leafy greens.

560

561
562
563
564

Figure 3. Decision Tree for Nonsynthetic Crop Treatments That Contain Animal Products



565
566

567 **Note: Mixtures of soil amendment materials**

568

569 For soil amendments that contain mixtures of materials each component must meet the
570 requirements of its respective class of materials. The usages allowed will conform to that of
571 the most stringent class of materials utilized in the mixture.

572

573 For example; Soil amendments containing animal manure that has been physically heat
574 treated or processed by other equivalent methods mixed with soil amendments not containing
575 animal manure would require a process certification for the physically heat treated or
576 processed by other equivalent methods materials and the components from non-animal
577 manure would require documentation attesting to its manure free status. The resulting
578 mixture could then be applied in accordance with the guidelines associated with the
579 physically heated treated class of materials (most stringent limits).

580 **8. ISSUE: HARVEST EQUIPMENT**

581 This section addresses harvest and harvest aid equipment used for lettuce/leafy greens.
582 Mechanical or machine harvest has become increasingly prevalent and provides opportunity
583 for increased surface contact exposure. This includes field cored lettuce operations that use
584 various harvest equipment and aids.

585

586 **The Best Practices Are:**

587

- Prepare an SOP for harvest equipment that addresses the following:
 - Sanitation verification
 - Daily inspection
 - Proper cleaning, sanitation and storage of hand harvest equipment (knives, scythes, etc.)
 - Control procedures when equipment is not in use, including policy for removal of equipment from the work area or site and the use of scabbards, sheathes or other storage equipment.

588

589

590

591

592

593

594

595

596

- Prepare an SOP for handling and storage of product containers that addresses the following:

597

598

599

600

601

602

- Prepare an SOP for sanitary operation of equipment which addresses:.

603

604

605

606

- Spills and leaks
- Inoperative water sprays
- Exclusion of foreign objects (including glass, plastic, metal and other debris)

- 607 ○ Establish and implement cleaning and sanitation schedules for containers
- 608 and equipment that will be used in hydration.
- 609 ○ Maintain logs documenting cleaning and sanitation, and retain these
- 610 records for at least two years.
- 611 ○ Establish policies for the storage and control of water tanks and
- 612 equipment used for hydration operations when not in use.
- 613
- 614 • Establish appropriate measures that reduce and control the potential introduction
- 615 of human pathogens at the cut surface during and after mechanical harvest
- 616 operations. Due to the cut surface being more vulnerable to microbial
- 617 contamination, this best practice is extremely important and all practical means
- 618 should be taken to reduce the possibility of introduction of contamination at this
- 619 process step.
- 620 • If re-circulated rinse or antioxidant solutions are used on the cut surface, take all
- 621 practicable precautions to prevent them from becoming a source of
- 622 contamination.
- 623 • Design equipment to facilitate cleaning by using materials and construction that
- 624 facilitate cleaning and sanitation of equipment food contact surfaces (e.g.,
- 625 transportation tarps, conveyor belts, etc.).
- 626 • Establish the frequency of equipment cleaning and sanitation by developing
- 627 Sanitation Standard Operating Procedures (SSOPs) and a sanitation schedule for
- 628 machine harvest operations.
- 629 • Evaluate the use of cleaning verification methods for harvesting equipment (e.g.,
- 630 ATP test methods).
- 631 • Locate equipment cleaning and sanitizing operations away from product and other
- 632 equipment to reduce the potential for cross contamination.
- 633 • Establish equipment storage and control procedures to minimize the potential for
- 634 contamination when not in use. Establish policies and sanitary design options that
- 635 facilitate frequent and thorough cleaning and sanitizing of food contact surfaces.
- 636 • Develop and implement appropriate cleaning, sanitizing, storage and handling
- 637 procedures of all food contact surfaces to reduce and control the potential for
- 638 microbial cross contamination.
- 639 • Allow adequate distance for the turning and manipulation of harvest equipment to
- 640 prevent cross contamination from areas of animal or significant risk intrusion or
- 641 adjacent land that may pose a risk.

642

643 9. **ISSUE: HARVEST PERSONNEL - DIRECT CONTACT WITH SOIL DURING HARVEST**
644 **(FIELD SANITATION)**

645 After manual harvest of lettuce/leafy greens, placing or stacking product on soil before the
646 product is placed into a container may expose the product to human pathogens if the soil is

647 contaminated. Research has demonstrated that microbes, including human pathogens, can
648 readily attach to cut lettuce/leafy green surfaces (Takeuchi *et al.* 2001).

649

650 **The Best Practices Are:**

651 • Evaluate appropriate measures that reduce and control the potential introduction
652 of human pathogens through soil contact at the cut surface after harvest (e.g.
653 frequency of knife sanitation, no placement of cut surfaces of harvested product
654 on the soil, container sanitation, single use container lining, etc.).

655 • Do not stack soiled bins on top of each other if the bottom of one bin has had
656 direct contact with soil unless a protective barrier (*i.e.*, liner, cover, *etc.*) is used
657 to separate the containers..
658

659 **10. ISSUE: FIELD AND HARVEST PERSONNEL - TRANSFER OF HUMAN PATHOGENS**
660 **BY WORKERS (FIELD SANITATION)**

661 Lettuce/leafy greens are handled by harvest crews during harvest in that each lettuce/leafy
662 greens plant is touched/handled as part of the harvest process. It is possible that persons
663 working with produce in the field may transfer microorganisms of significant public health
664 concern. Workers may be asymptomatic.

665 **The Best Practices Are:**

666 • Use appropriate preventive measures outlined in GAPs such as training in appropriate
667 and effective hand washing, glove use and replacement, and mandatory use of
668 sanitary field latrines to reduce and control potential contamination.

669 • Establish a written worker practices program (*i.e.*, an SOP) that can be used to verify
670 employee compliance with company food safety policy. This program shall establish
671 the following practices for field and harvest employees as well as visitors.

672 ○ Prior to harvest, an individual should be designated as responsible for
673 harvesting food safety

674 ○ Use, storage, record keeping, and proper labeling of chemicals

675 ○ Training on proper sanitation and hygiene practices

676 ○ Requirements for workers to wash their hands before beginning or returning
677 to work

678 ○ Confinement of smoking, eating and drinking of beverages other than water
679 to designated areas.

680 ○ Prohibitions on spitting, urinating or defecating in the field.

681 ○ Personal item storage

682 • A written physical hazard prevention program should be developed for leafy green
683 products that are intended for further processing. The program must address the
684 following:

685 ○ Employee clothing and jewelry (head and hair restraints, aprons, gloves,
686 visible jewelry, etc.)

687 ○ Removal of all objects from upper pockets

- 688 ○ Foreign objects in the field.
- 689 ● Establish a worker health practices program (i.e., an SOP) that address the following
- 690 issues:
- 691 ○ Workers with diarrhea disease or symptoms of other infectious disease are
- 692 prohibited from handling fresh produce.
- 693 ○ Workers with open cuts or lesions are prohibited from handling fresh produce
- 694 without specific measures to prevent cross contamination of product.
- 695 ○ Actions for employee to take in the event of injury or illness.
- 696 ○ A policy describing procedures for handling/disposition of produce or food
- 697 contact surfaces that have come into contact with blood or other body fluids.
- 698 ● A field sanitary facility program (i.e., an SOP) shall be implemented, and it should
- 699 address the following issues: the number, condition, and placement of field sanitation
- 700 units, the accessibility of the units to the work area, facility maintenance, facility
- 701 supplies (i.e., hand soap, water, paper towels, toilet paper, etc.), facility signage,
- 702 facility cleaning and servicing, and a response plan for major leaks or spills.
- 703 ○ Sanitary facilities should be placed such that the location minimizes the
- 704 impact from potential leaks and/or spills while allowing access for cleaning
- 705 and service.
- 706 ○ The location and sanitary design of toilets and hand wash facilities should be
- 707 optimized to facilitate the control, reduction and elimination of human
- 708 pathogens from employee hands. Evaluate the location of worker hygiene
- 709 facilities to maximize accessibility and use, while minimizing the potential
- 710 for the facility to serve as a source of contamination.
- 711 ○ Establish the frequency of toilet and hand washing facility
- 712 maintenance/sanitation.
- 713 ○ Establish equipment and supply storage and control procedures when not in
- 714 use.
- 715 ○ Maintain documentation of maintenance and sanitation schedules and any
- 716 remedial practices for a period of two years.

717 **11. ISSUE: EQUIPMENT FACILITATED CROSS CONTAMINATION (FIELD**
 718 **SANITATION)**

719 When farm equipment has had direct contact with raw untreated manure, untreated compost,
 720 waters of unknown quality, animals of significant risk, or other potential human pathogen
 721 reservoirs it may be a source of cross contamination. Such equipment should not be used in
 722 proximity to or in areas where it may contact edible portions of lettuce and or leafy greens.
 723

724 **The Best Practices Are:**

- 725 ● Identify any field operations that may pose a risk for cross-contamination. These
- 726 include management personnel in the fields, vehicles used to transport workers,
- 727 as well as many other possibilities.

- 728 • Segregate equipment used in high-risk operations or potentially exposed to high
729 levels of contamination.
- 730 • Use effective means of equipment cleaning and sanitation before subsequent
731 equipment use in lettuce/leafy greens production, if it was previously used in a
732 high-risk operation.
- 733 • Develop appropriate means of reducing and controlling the possible transfer of
734 human pathogens to soil and water that may directly contact edible lettuce/leafy
735 green tissues through use of equipment.
- 736 • Maintain appropriate records related to equipment cleaning and possible cross-
737 contamination issues for a period of two years.

738

739 **12. ISSUE: FLOODING**

740 Flooding for purposes of this document is defined as the flowing or overflowing of a field
741 with water outside of a producer’s control, that is reasonably likely to contain
742 microorganisms of significant public health concern and is reasonably likely to cause
743 adulteration of the edible portions of fresh produce in that field. Pooled water (e.g., rainfall)
744 that is not reasonably likely to contain microorganisms of significant public health concern
745 and is not reasonably likely to cause adulteration of the edible portion of fresh produce
746 should not be considered flooding.

747
748 If flood waters contain microorganisms of significant public health concern, crops in close
749 proximity to soil such as lettuce/leafy greens may be contaminated if there is direct contact
750 between flood water or contaminated soil and the edible portions of lettuce/leafy greens
751 (Wachtel *et al.* 2002a;2002b).

752
753 In the November 4, 2005 FDA "Letter to California Firms that Grow, Pack, Process, or Ship
754 Fresh and Fresh-cut Lettuce/leafy greens" the agency stated that it "considers ready to eat
755 crops (such as lettuce/leafy greens) that have been in contact with flood waters to be
756 adulterated due to potential exposure to sewage, animal waste, heavy metals, pathogenic
757 microorganisms, or other contaminants. FDA is not aware of any method of reconditioning
758 these crops that will provide a reasonable assurance of safety for human food use or
759 otherwise bring them into compliance with the law. Therefore, FDA recommends that such
760 crops be excluded from the human food supply and disposed of in a manner that ensures they
761 do not contaminate unaffected crops during harvesting, storage or distribution.

762
763 “Adulterated food may be subject to seizure under the Federal Food, Drug, and Cosmetic
764 Act, and those responsible for its introduction or delivery for introduction into interstate
765 commerce may be enjoined from continuing to do so or prosecuted for having done so. Food
766 produced under unsanitary conditions whereby it may be rendered injurious to health is
767 adulterated under § 402(a)(4) of the Federal Food, Drug, and Cosmetic Act (21 U.S.C. 342(a)
768 (4); (US FDA 2004).

769
770 Areas that have been flooded can be separated into three groups: 1) product that has come
771 into contact with flood water, 2) product that is in proximity to a flooded field but has not
772 been contacted by flood water, and 3) production ground that was partially or completely

773 flooded in the past before a crop was planted. The considerations for each situation are
774 described below and presented in Table 4.

775

776 **The Best Practices For Product That Has Come Into Contact With Flood Water**
777 **Are:**

778 • See Table 4 for numerical criteria for lettuce and leafy greens production fields
779 that have possibly come into contact with flood waters. The “Technical Basis
780 Document” (Appendix B) describes the process used to develop these metrics.

781 • FDA considers any crop that has come into contact with floodwater to be an
782 “adulterated” commodity that cannot be sold for human consumption.

783 • To reduce the potential for cross contamination do not drive harvest equipment
784 through flooded areas reasonably likely to contain microorganisms of public
785 health significance (see previous section).

786

787
788

TABLE 4. FLOODING

When evidence of flooding in a production block occurs.

Practice	Metric/Rationale
Flooding Defined	The flowing or overflowing of a field with water outside a producer’s control that is reasonably likely to contain microorganisms of significant public health concern and is reasonably likely to cause adulteration of edible portions of fresh produce in that field. Additional discussion of this definition and implications for production is provided in the text portion of this document.
Allowable Harvest Distance from Flooding	<ul style="list-style-type: none"> • Buffer and do not harvest any product within 30 ft of the flooding. • Required buffer distance may be greater than 30 ft based on risk analysis by food safety professional. • If there is evidence of flooding, the production block must undergo a detailed food safety assessment by appropriately trained food safety personnel (see Glossary) prior to harvest, as defined in the text of this document.
Verification	<ul style="list-style-type: none"> • Documentation must be archived for a period of two years following the flooding event. Documentation may include photographs, sketched maps, or other means of delineating affected portions of production fields.
Time Interval Before Planting Can Commence Following the Receding of Floodwaters	<ul style="list-style-type: none"> • 60 days prior to planting provided that the soil has sufficient time to dry out. • Appropriate soil testing can be used to shorten this period to 30 days prior to planting. This testing must be performed in a manner that accurately represents the production field and indicates soil levels of microorganisms lower than the recommended standards for processed compost. Suitable representative samples should be collected for the entire area suspected to have been exposed to flooding. For additional guidance on appropriate soil sampling techniques, use the <i>Soil Screening Guidance: Technical Background Document</i> (US EPA 1996). Specifically, Part 4 provides guidance for site investigations. Reputable third-party environmental consultants or laboratories provide sampling services consistent with this guidance. • Appropriate mitigation and mitigation strategies are included in the text portion of the document.
Rationale	<ul style="list-style-type: none"> • The basis for the 30 foot distance is the turn around distance for production equipment to prevent cross-contamination of non-flooded ground or produce.

789
790

791 **The Best Practices for Product in Proximity to a Flooded Area But Not Contacted**
792 **By Flood Water Are:**

- 793 • Prevent cross contamination between flooded and non-flooded areas (e.g.
794 cleaning equipment, eliminating contact of any farming or harvesting equipment
795 or personnel with the flooded area during growth and harvest of non-flooded
796 areas).
- 797 • To facilitate avoiding contaminated/adulterated produce, place markers
798 identifying both the high-water line of the flooding and an interval 30 feet beyond
799 this line. If 30 feet is not sufficient to prevent cross contamination while turning
800 harvesting or other farm equipment in the field, use a greater appropriate interval.
801 Take photographs of the area for documentation. Do not harvest product within
802 the 30 foot buffer zone.

803

804 **The Best Practices For Formerly Flooded Production Ground Are:**

- 805 • Allow soils to dry sufficiently and be reworked prior to planting subsequent crops
806 on formerly flooded production ground.
- 807 • Do not replant formerly flooded production ground for at least 60 days following
808 the receding of floodwaters. This period or longer and active tillage of the soil
809 provide additional protection against the survival of pathogenic organisms.
- 810 • If flooding has occurred in the past on the property, soil clearance testing may be
811 conducted prior to planting leafy greens. Soil testing may be used to shorten the
812 clearance period to 30 days. If performed, testing must indicate soil levels of
813 microorganisms lower than the standards for processed compost. Suitable
814 representative samples should be collected for the entire area suspected to have
815 been exposed to flooding.
- 816 • Sample previously flooded soil for the presence of microorganisms of significant
817 public health concern or appropriate indicator microorganisms. Microbial soil
818 sampling can provide valuable information regarding relative risks; however,
819 sampling by itself does not guarantee that crops grown within the formerly
820 flooded production area will be free of the presence of human pathogens.
- 821 • Prior to replanting or soil testing, the designated food safety professional for the
822 producer shall perform a detailed food safety assessment of the production field.
823 This designated professional will be responsible for assessing the relative merits
824 of testing versus observing the appropriate time interval for planting, and also
825 will coordinate any soil testing plan with appropriate third-party consultants
826 and/or laboratories that have experience in this type of testing.
- 827 • Evaluate the field history and crop selection on formerly flooded production
828 ground.
- 829 • Assess the time interval between the flooding event, crop planting, and crop
830 harvest. Comparative soil samples may be utilized to assess relative risk if
831 significant reductions in indicator microorganisms have occurred within this time
832 interval.

- 833 • Evaluate the source of flood waters (e.g., drainage canal, river, irrigation canal,
834 etc.) for potential significant upstream contributors of human pathogens at levels
835 that pose a significant threat to human health.
- 836 • Prevent cross-contamination by cleaning or sanitizing any equipment that may
837 have contacted previously flooded soil (also see the section on Equipment
838 Facilitated Cross Contamination above).

839 **13. ISSUE: PRODUCTION LOCATIONS - CLIMATIC CONDITIONS AND ENVIRONMENT**

840 Lettuce/leafy greens are grown in varying regions but generally in moderate weather
841 conditions. Cool, humid conditions favor human pathogen persistence (Takeuchi and Frank
842 2000; Takeuchi *et al.* 2000) while drier climates may present other problems such as
843 requirements for additional water that may increase the potential for introduction of human
844 pathogens. Heavy rains in certain areas may also cause lettuce/leafy greens to be exposed to
845 contaminated soil due to rain splashing. It is important to tailor practices and procedures
846 designed to promote food safety to the unique environment in which each crop may be
847 produced

848
849 **The Best Practices Are:**

- 850 • Consider harvest practices such as removing soiled leaves, not harvesting soiled
851 heads, etc., when excessive soil or mud builds up on lettuce/leafy greens.
- 852 • Take care to reduce the potential for windborne soil, including soil from roads
853 adjacent to fields, water, or other media that may be a source of contamination to
854 come into direct contact with the edible portions of lettuce and leafy greens. Do not
855 allow runoff from adjacent properties to come into contact with produce.
- 856 • Evaluate and implement practices to reduce the potential for the introduction of
857 pathogens into production blocks by wind or runoff. Such practices may include but
858 are not limited to berms, windbreaks, diversions ditches and vegetated filter strips.
- 859 • When soil has accumulated on plants, remove soil during the harvest or further
860 processing.

861
862 **14. ISSUE: PRODUCTION LOCATIONS - ENCROACHMENT BY ANIMALS AND URBAN**
863 **SETTINGS**

864 Lettuce/leafy greens are generally grown in rural areas that may have adjacent wetlands,
865 wildlands, and/or parks harboring wildlife. Some wildlife species are known to be potential
866 carriers of various human pathogens (Fenlon 1985). Specific wildlife species that have been
867 shown to pose the greatest risk are the focus of this section and are listed in Table 5. In
868 addition, extensive development in certain farming communities has also created situations
869 with urban encroachment and unintentional access by domestic animals and livestock which
870 may also pose varying degrees of risk depending on the animal species. Finally, it is possible
871 that some land uses may be of greater concern than others when located near production
872 fields. Table 6 provides a list of these uses and recommended buffer distances.
873

874 **The Best Practices Are:**

- 875 • See Tables 5 and 6 and Decision Tree (Figure 5) for numerical criteria and
876 guidance applicable to animal encroachment and adjacent land uses. The
877 “Technical Basis Document” (Appendix B) describes the process used to develop
878 these metrics.
- 879 • During the Environmental Assessments discussed in Section 2, the location of
880 any adjacent land uses that are likely to present a food safety risk should be
881 documented. In addition, as specified in Table 6, any deviations from the
882 recommended buffer distances due to mitigation factors or increased risk should
883 be documented.
- 884 • Fencing, vegetation removal, and destruction of habitat may result in adverse
885 impacts to the environment. Potential adverse impacts include loss of habitat to
886 beneficial insects and pollinators; wildlife loss; increased discharges of sediment
887 and other pollutants resulting from the loss of vegetative filtering; and increased
888 air quality impacts if bare soil is exposed to wind. It is recommended that
889 producers check for local, state, and federal laws and regulations that protect
890 riparian habitat, restrict removal of vegetation or habitat, or restrict construction
891 of wildlife deterrent fences in riparian areas or wildlife corridors.
- 892 • Document any observed encroachment by animals of significant risk during
893 production periods.
- 894 • Evaluate and monitor animal of significant risk activity in and proximate to
895 lettuce/leafy greens fields and production environments. Conduct periodic
896 monitoring, pre-season, pre-harvest, and harvest assessments. If there are
897 animals of significant risk present, make particular efforts to reduce their access
898 to lettuce and leafy green produce.
- 899 • Evaluate the risk to subsequent crop production on production acreage that has
900 experienced recent postharvest grazing with or by domesticated animals that used
901 field culls as a source of animal feed.
- 902 • Locate production blocks to minimize potential access by animals of significant
903 risk and maximize distances to possible sources of microbial contamination. For
904 example, consider the proximity to water (i.e., riparian areas), animal of
905 significant risk harborage, open range lands, non-contiguous blocks, urban
906 centers, etc. Periodically monitor these factors and assess during preseason and
907 preharvest assessments as outlined in Tables 5 and 6. If the designated food
908 safety professional deems that there is the potential for microbial contamination
909 from adjacent areas, a risk assessment shall be performed to determine the risk
910 level as well as to evaluate potential strategies to control or reduce the
911 introduction of human pathogens.
- 912 • DO NOT harvest areas of fields where unusually heavy activity by animals of
913 significant risk occurs. If animal of significant risk intrusions are common on a
914 particular production field, consider fencing, barriers, noisemakers, and other
915 practices that may reduce intrusions.
- 916 • Train harvest employees to recognize and report evidence (e.g., feces) of animal
917 of significant risk activity.

- 918
919
- Pooled water (e.g., a seasonal lake) from rainfall may attract animals of significant risk and should be considered as part of any land use evaluation.
- 920
921
922
- Consider controlling risks associated with encroachment by urban development. Risks may include, but are not limited to, domestic animal fecal contamination of production fields and harvest equipment and septic tank leaching.
- 923
924
925
926
927
928
929
- Producers are encouraged to contact the relevant agencies (e.g., the Regional Water Quality Control Board and state and federal fish and wildlife agencies) to confirm the details of these requirements. In addition, producers may wish to consult with local NRCS to evaluate the food safety risks associated with wildlife of significant risk, livestock, domestic animals and other adjacent land uses and to develop and document strategies to control or reduce the introduction of human pathogens through wildlife of significant risk for each production block.

930
931

TABLE 5. ANIMAL OF SIGNIFICANT RISK ACTIVITY IN FIELD (WILD OR DOMESTIC)

When evidence of animal of significant risk intrusion in a production block occurs.

Issue	Metric	Remedial Actions
<p>Evidence of Intrusion</p>	<p><u>Frequency</u></p> <ul style="list-style-type: none"> • There shall be a periodic monitoring plan in place for production fields. • There shall be Pre Season, Pre Harvest, and Harvest Assessments <p><u>Variables</u></p> <ul style="list-style-type: none"> • Physical observation of animals in the field • Downed fences • Animal tracks in production block • Animal feces or urine in production block • Eaten plants in production block <p><u>Animals of Significant Risk</u></p> <ul style="list-style-type: none"> • Deer • Pigs (wild and domestic) • Cattle • Goats and Sheep 	<ul style="list-style-type: none"> • If there is evidence of intrusion by animals of significant risk, the production block must undergo a detailed food safety assessment by appropriately trained food safety personnel (see Glossary) prior to harvest, as defined in the text of this document. • In developing remedial and corrective actions, consider consulting with wildlife and/or domestic animal experts as appropriate. • If remedial actions cannot be formulated that control or eliminate the identified risk, destroy the block by disking under the crop. • Equipment used to destroy crop must be cleaned and sanitized upon exiting the field. • Investigate potential causes for intrusion by animals of significant risk and assess the extent of intrusion and impact on crop food risk. • Formulate effective corrective actions. Prior to taking action that may affect natural resources, producers should check local, state and federal laws and regulations that protect riparian habitat, restrict removal of vegetation or habitat, or restrict construction of wildlife deterrent fences in riparian areas or wildlife corridors. • Evidence of intrusion by animals of significant risk and corrective actions shall be documented and available for verification for a period of two years.
<p>Allowable Harvest Distance from Evidence of Intrusion</p>	<p>Please see Figure 5. Decision Tree for Conducting Pre-Harvest and Harvest Assessments.</p> <p><u>Monitoring</u> Evaluate and monitor animal of significant risk activity in and proximate to lettuce/leafy greens fields and production environments. Conduct periodic monitoring, pre-season, pre-harvest, and harvest assessments.</p> <p><u>Pre Harvest Assessment:</u> Conduct the pre-harvest assessment not more than one week prior to harvest.</p> <p>Fecal Material</p> <ul style="list-style-type: none"> • Do not harvest any produce that has come into direct contact with fecal material. • If evidence of fecal material is found, conduct a food safety assessment using qualified personnel. Do not harvest any crop found 	

Issue	Metric	Remedial Actions
	<p>within a minimum 5 foot radius buffer distance from the spot of the contamination unless remedial action can be found that adequately control the risk. The food safety professional can increase this buffer distance if deemed appropriate.</p> <ul style="list-style-type: none"> Remove fecal material from the field and dispose of properly. <p>Intrusion</p> <ul style="list-style-type: none"> If evidence of animal of significant risk intrusion is found in a production field, conduct a visual food safety assessment to determine whether the areas of intrusion can be adequately controlled (e.g., solitary deer track with no evidence of feeding), or whether a three foot buffer radius non-harvest area should be applied (e.g., wide areas of wild pig rooting and tracks). <p><i>Harvest Assessment</i></p> <p>If evidence of animal of significant risk intrusion into the production block is not discovered until harvest operations:</p> <ul style="list-style-type: none"> Stop harvest operations. Initiate an intensified block assessment for evidence of further contamination and take appropriate actions per the aforementioned actions. If evidence of intrusion is discovered during production block harvest operations and the harvest rig has been potentially contaminated by contaminated product or feces, clean and sanitize the equipment before resuming harvest operations. Require all employees to wash and sanitize their hands/gloves before resuming harvest operations. If contamination is discovered in harvest containers such as bins/totes, discard the product, and clean and sanitize the container before reuse. 	
Verification	<ul style="list-style-type: none"> Archive documentation for a period of two years following the intrusion event. Documentation may include photographs, sketched maps, or other means of delineating affected portions of production fields. 	
Rationale	<ul style="list-style-type: none"> The basis of these metrics is qualitative assessment of the relative risk from a variety of intrusions. Some animal feces and some signs of intrusion (feces vs. tracks) are considered to be of more concern than others. Because it is difficult to develop quantitative metrics for these types of risks, a food safety assessment is considered appropriate for this issue. 	

932
933
934
935
936
937
938
939
940
941
942

TABLE 6. CROP LAND AND WATER SOURCE ADJACENT LAND USE

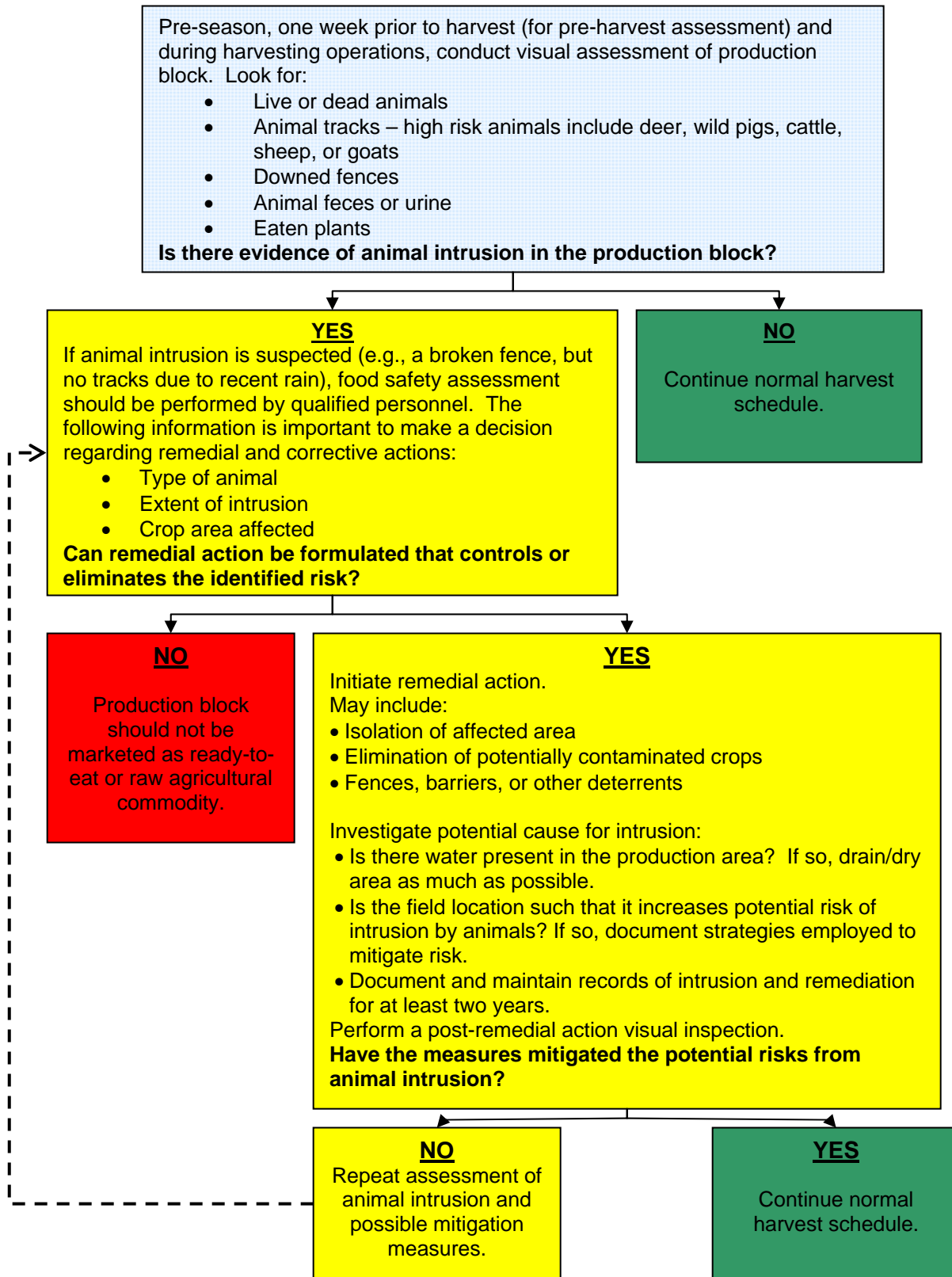
Land Use/Water Source	Metric (This distance may be either increased or decreased depending on risk and mitigation factors.)	Considerations for Risk Analysis*		
		Risk/Mitigation Factors	Increase Distance	Decrease Distance
Composting Operations (manure or animal products)	Due to the lack of science at this time, an interim guidance distance of 400 ft from the edge of crop is proposed. This number is subject to change as science becomes available. The proximate safe distance depends on the risk/mitigation factors listed to the right. Evaluate risk and document consideration of these factors. Research is being proposed to study appropriate distance.	Distance from active compost operation	--	--
		Topography: Uphill from crop	√	
		Topography: Downhill from crop		√
		Opportunity for water run off through or from composting operations	√	
		Opportunity for soil leaching	√	
		Presence of physical barriers such as windbreaks, diversion ditches, vegetative strips		√
Concentrated Animal Feeding Operations (as defined in 40 CFR 122.23)	Due to the lack of science at this time, an interim guidance distance of 400 ft from the edge of crop is proposed. This number is subject to change as science becomes available. The proximate safe distance depends on the risk/mitigation factors listed to the right. Evaluate risk and document consideration of these factors. Research is being proposed to study appropriate distance.	Fencing and other physical barriers such as berms, diversion ditches and vegetated strips can be employed to prevent intrusion of domestic animals, control runoff, etc.		√
		Topography: Uphill from crop	√	
		Topography: Downhill from crop		√
		Opportunity for water run off through or from CAFOs	√	
		Opportunity for soil leaching	√	
		Manure Management Program utilized		√
Non-synthetic Soil Amendment Pile (containing manure or animal products)	Due to the lack of science at this time, an interim guidance distance of 400 ft from the edge of crop is proposed. This number is subject to change as science becomes available. The proximate safe distance depends on the risk/mitigation factors listed to the right. Evaluate risk and document consideration of these factors. Research is being proposed to study appropriate distance.	Access and review COA for materials in question.		√
		Topography: Uphill from crop	√	
		Topography: Downhill from crop		√
		Opportunity for water run off through or from non-synthetic soil amendment storage areas	√	
		Opportunity for soil leaching	√	

Land Use/Water Source	Metric (This distance may be either increased or decreased depending on risk and mitigation factors.)	Considerations for Risk Analysis*		
		Risk/Mitigation Factors	Increase Distance	Decrease Distance
	For non-synthetic crop treatments that have been heat treated using a validated process an interim guidance distance of 30 feet from the edge of the crop is proposed	Covering on pile to prevent wind dispersion		√
Grazing Lands/Domestic Animals (includes homes with hobby farms, and non commercial livestock)	30 ft from the edge of crop.	Fencing and other physical barriers such as berms, diversion ditches and vegetated strips can be employed to prevent intrusion of domestic animals, control runoff, etc.		√
		Topography: Uphill from crop	√	
		Topography: Downhill from crop		√
		Opportunity for water run off through or from grazing lands	√	
		Opportunity for soil leaching	√	
Homes or other building with a septic leach field.	30 ft from the edge of crop to the leach field.	Active leach field: < 10 yrs old		√
		Active leach field: > 25 yrs old	√	
		Inactive leach field		√
		Topography: Uphill from crop	√	
		Topography: Downhill from crop		√
		Physical barriers		√
Well Head Distance from Untreated Manure	200 ft separation of untreated manure from wells, although less distance may be sufficient.	Topography: Uphill from manure		√
		Topography: Downhill from manure	√	
		Opportunity for water run off from or through untreated manure to well head	√	
		Opportunity for soil leaching	√	
		Presence of physical barriers such as windbreaks, diversion ditches, vegetative strips		√
Surface Water Distance from	At least 100 feet separation for sandy soil and 200 feet	Topography: Uphill from manure		√

Land Use/Water Source	Metric (This distance may be either increased or decreased depending on risk and mitigation factors.)	Considerations for Risk Analysis*		
		Risk/Mitigation Factors	Increase Distance	Decrease Distance
Untreated Manure	separation for loamy or clay soil (slope less than 6%; increase distance to 300 feet if slope greater than 6%) is recommended.	Topography: Downhill from manure	√	
		Opportunity for water runoff from or through untreated manure to surface waters.	√	
		Opportunity for soil leaching	√	
		Presence of physical barriers such as windbreaks, diversion ditches, vegetative strips		√
Rationale	<ul style="list-style-type: none"> The bases for these distances above is best professional judgment of authors, contributors, and expert reviewers to prevent potential cross-contamination from adjacent land uses, taking into consideration the 200 foot distance cited in FDA (US FDA 2001) for separation of manure from wellheads and the 30 foot turn-around distance for production equipment. Because of the numerous factors that must be taken into account to determine appropriate distances, a qualitative assessment of the relative risk from various types of land use and surface waters was used to determine appropriate distances. 			

945 Producers should check for local, state and federal laws and regulations that protect riparian habitat, restrict removal of vegetation or habitat, or restrict construction of
946 wildlife deterrent fences in riparian areas or wildlife corridors. Producers may want to contact the relevant agencies (e.g., the Regional Water Quality Control Board
947 and state and federal fish and wildlife agencies) to confirm the details of these requirements.

948 **Figure 5. Decision Tree for Conducting Pre-harvest and Harvest Assessment of Animal Activity in Field**
 949 **(Wild or Domestic)**
 950



951
 952
 953
 954
 955

956 **15. DETAILED BACKGROUND GUIDANCE INFORMATION**

957

958 **Required Reference Documents**

959

- 960 1. FDA Guide to Minimize Microbial Food Safety Hazards for Fresh Fruits and Vegetables
961 (www.foodsafety.gov/~dms/prodguid.html)
- 962 2. UFFVA Food Safety Auditing Guidelines: Core Elements of Good Agricultural Practices for Fresh
963 Fruits and Vegetables
- 964 3. UFFVA Food Safety Questionnaire for Fresh Fruits and Vegetables
- 965 4. National GAPs Program Cornell University: Food Safety Begins on the Farm: A Grower Self
966 Assessment of Food Safety Risks

967

968 **References**

969

970 CCR Title 14 - Chapter 3.1 - Article 5. 2007. *Article 5. Composting Operation and Facility Siting and*
971 *Design Standards*. Accessed February 15, 2007.

972 <http://www.ciwmb.ca.gov/regulations/Title14/ch31a5.htm#article5>

973 Fukushima H, Hoshina K, and Gomyoda M. 1999. Long-term survival of shiga toxin-producing
974 *Escherichia coli* O26, O111, and O157 in bovine feces. *Applied and environmental microbiology*
975 65 (11):5177-81.

976 [http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&listuids=10543842)
977 [uids=10543842](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&listuids=10543842)

978 Gagliardi JV and Karns JS. 2000. Leaching of *Escherichia coli* O157:H7 in diverse soils under various
979 agricultural management practices. *Applied and environmental microbiology* 66 (3):877-83.

980 [http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&listuids=10698745)
981 [uids=10698745](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&listuids=10698745)

982 Islam M, Doyle MP, Phatak SC, Millner P, and Jiang X. 2004. Persistence of enterohemorrhagic
983 *Escherichia coli* O157:H7 in soil and on leaf lettuce and parsley grown in fields treated with
984 contaminated manure composts or irrigation water. *Journal of food protection* 67 (7):1365-70.

985 [http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&listuids=15270487)
986 [uids=15270487](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&listuids=15270487)

987 Jiang X, Morgan J, and Doyle MP. 2003. Fate of *Escherichia coli* O157:H7 during composting of bovine
988 manure in a laboratory-scale bioreactor. *Journal of food protection* 66 (1):25-30.

989 [http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&listuids=12540177)
990 [uids=12540177](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&listuids=12540177)

991 Solomon EB, Pang HJ, and Matthews KR. 2003. Persistence of *Escherichia coli* O157:H7 on lettuce
992 plants following spray irrigation with contaminated water. *Journal of food protection* 66
993 (12):2198-202.

994 [http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&listuids=14672213)
995 [uids=14672213](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&listuids=14672213)

996 Stine SW, Song I, Choi CY, and Gerba CP. 2005. Application of microbial risk assessment to the
997 development of standards for enteric pathogens in water used to irrigate fresh produce. *Journal of*
998 *food protection* 68 (5):913-8.

999 [http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&listuids=15895721)
1000 [uids=15895721](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&listuids=15895721)

1001 Suslow, T.V., M.P. Oria, L.R. Beuchat, E.H. Garrett, M.E. Parish, L.J. Harris, J.N. Farber, F.F. Busta.
1002 2003. Production practices as risk factors in microbial food safety of fresh and fresh-cut produce.
1003 *Comprehensive Reviews in Food Science and Food Safety* 2S:38-77.

- 1004 Takeuchi K and Frank JF. 2000. Penetration of Escherichia coli O157:H7 into lettuce tissues as affected
1005 by inoculum size and temperature and the effect of chlorine treatment on cell viability. *Journal of*
1006 *food protection* 63 (4):434-40.
1007 [http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list_](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list_uids=10772206)
1008 [uids=10772206](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list_uids=10772206)
- 1009 Takeuchi K, Matute CM, Hassan AN, and Frank JF. 2000. Comparison of the attachment of Escherichia
1010 coli O157:H7, Listeria monocytogenes, Salmonella typhimurium, and Pseudomonas fluorescens to
1011 lettuce leaves. *Journal of food protection* 63 (10):1433-7.
1012 [http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list_](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list_uids=11041147)
1013 [uids=11041147](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list_uids=11041147)
- 1014 Takeuchi K, Hassan AN, and Frank JF. 2001. Penetration of Escherichia coli O157:H7 into lettuce as
1015 influenced by modified atmosphere and temperature. *Journal of food protection* 64 (11):1820-3.
1016 [http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list_](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list_uids=11726166)
1017 [uids=11726166](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list_uids=11726166)
- 1018 US EPA. 1996. *Soil Screening Guidance: Technical Background Document*. EPA/540/R95/128: Office of
1019 Solid Waste and Emergency Response, United States Environmental Protection Agency.
1020 http://rais.ornl.gov/homepage/SSG_nonrad_technical.pdf
- 1021 US EPA. 2002. *Implementation Guidance for Ambient Water Quality Criteria for Bacteria: May 2002*
1022 *Draft*. EPA-823-B-02-003: United States Environmental Protection Agency.
1023 <http://www.epa.gov/waterscience/standards/bacteria/bacteria.pdf>
- 1024 US FDA. 2001. Chapter II: Production Practices as Risk Factors in Microbial Food Safety of Fresh and
1025 Fresh-Cut Produce. In *Analysis and Evaluation of Preventive Control Measures for the Control*
1026 *and Reduction/Elimination of Microbial Hazards on Fresh and Fresh-Cut Produce*; pp.
1027 <http://www.cfsan.fda.gov/~comm/ift3-2a.html>.
- 1028 US FDA. 2004. Federal Food, Drug, and Cosmetic Act. <http://www.cfsan.fda.gov/~lrd/cfr110.html>
- 1029 Wachtel MR, Whitehand LC, and Mandrell RE. 2002a. Association of Escherichia coli O157:H7 with
1030 preharvest leaf lettuce upon exposure to contaminated irrigation water. *Journal of food protection*
1031 65 (1):18-25.
1032 [http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list_](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list_uids=11808792)
1033 [uids=11808792](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list_uids=11808792)
- 1034 Wachtel MR, Whitehand LC, and Mandrell RE. 2002b. Prevalence of Escherichia coli associated with a
1035 cabbage crop inadvertently irrigated with partially treated sewage wastewater. *Journal of food protection*
1036 65 (3):471-5.
1037 [http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list_uids=1](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list_uids=11899045)
1038 [1899045](http://www.ncbi.nlm.nih.gov/entrez/query.fcgi?cmd=Retrieve&db=PubMed&dopt=Citation&list_uids=11899045)